# HF105F-1

## **MINIATURE HIGH POWER RELAY**

### c **Al** US File No.:E134517



File No.:40025518 (DC Type)

#### (CQC)

Λ<sup>ν</sup>Ε

File No.:CQC12002071130(DC Type) CQC10002049165(DC Type) CQC16002140270(DC Type)

#### **CONTACT DATA**

Contact arrangement	1A	1B	1C (NO)	1C (NC)			
Contact resistance <sup>1)</sup>	50mΩ max. (at 1A 24VI						
Contact material			AgSn	O <sub>2</sub> , AgCdO			
Max. switching	11080VA	4155VA	5540VA	2770VA			
capacity	1200W	450W	600W	300W			
Max. switching voltage			277VAC / 28VDC				
Max. switching current	40A <sup>2)</sup>	15A	20A	10A			
HF105F-1 rating	30A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC			
HF105F-1L rating	25A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC			
Mechanical endurance	1 x 10 <sup>7</sup> ops						
Electrical endurance	1H type(Non-plastic sealed): 1 x 10 (28A 277VAC, Resistive AgCdO, Room temp., 1s on 9						

Notes:1) The data shown above are initial values. 2) Long time current-carrying under 40A condition is prohibited.

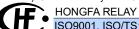
#### **CHARACTERISTICS**

Insulation resistance			1000MΩ (at 500VDC)				
Dielectric	Between	coil & contacts	2500VAC/4000VAC 1mi				
strength	Between	open contacts	1500VAC 1mi				
Operate t	ime (at ra	ted. volt.)	DC type: 15ms max.				
Release t	ime (at ra	ited. volt.)	DC type: 10ms max				
Ambient temperature			DC: -55°C to 85°C AC: -55°C to 60°C				
Shock resistance Functional Destructive		Functional	98m/s²				
		Destructive	980m/s				
Vibration resistance		е	10Hz to 55Hz 1.5mm DA				
Humidity			5% to 85% RH				
Termination			PCE				
Unit weight			Approx.36g				
Construction			Unenclosed (Only for DC coil Plastic sealed Dust protected				
Notes: 1) [	or plaatia	acceled type the y	anting halo should be spend				

Notes: 1) For plastic sealed type, the venting-hole should be opened in test.

2) The data shown above are initial values.

3) Please find coil temperature curve in the characteristic curves below. 4) UL insulation system: Class F, Class B.



ISO9001, ISO/TS16949 , ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

### Features

- 40A switching capability
- 4kV dielectric strength (between coil and contacts) •
- Heavy load up to 7200VA
- PCB coil terminals, ideal for heavy duty load •
- Unenclosed, Plastic sealed and dust protected types available

#### **RoHS** compliant

### COIL

Coil power	DC type: Approx. 900mW;
	AC type: Approx. 2VA

### SAFETY APPROVAL RATINGS

UL/ CUL	1 Form A		AgSnO₂ AgCdO	30A 277VAC 40A 277VAC 2HP 250VAC 1HP 125VAC
			AgCdO	30A 28VDC 28A 277VAC 277VAC(FLA=20)(LRA=60)
	1 Form B		AgCdO	15A 277VAC 10A 28VDC 1/2HP 250VAC 1/4HP 125VAC 277VAC(FLA=10)(LRA=33)
	1 Form C	NO	AgSnO₂ AgCdO	30A 277VAC 2HP 250VAC 1HP 125VAC
			AgCdO	20A 277VAC 20A 28VDC 277VAC(FLA=20)(LRA=60)
		NC	AgSnO <sub>2</sub> AgCdO	20A 277VAC 1/2HP 250VAC 1/4HP 125VAC
			AgCdO	10A 277VAC 10A 28VDC 277VAC(FLA=10)(LRA=33)

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.

2020 Rev. 1.00

#### **COIL DATA**

DC type								
Nominal Voltage VDC	Pick-up Voltage VDC max. <sup>3)</sup>	Drop-out Voltage VDC min. <sup>3)</sup>	Max. Voltage VDC <sup>*4)</sup>	Coil Resistance Ω 27 x (1±10%)				
5	3.75	0.5	6.5					
6	4.50	0.6	7.8	40 x (1±10%)				
9	9 6.75		11.7	97 x (1±10%)				
12	9.00	1.2	15.6	155 x (1±10%)				
15	15 11.25		19.5	256 x (1±10%)				
18	13.50	1.8	23.4	380 x (1±10%)				
24	18.00	2.4	31.2	660 x (1±10%)				
48	36.00	4.8	62.4	2560 x (1±10%)				
70	52.50	7.0	91	5500 x (1±10%)				
110	82.50	11	143	13450 x (1±10%)				

AC type				
Nominal Voltage VAC	Pick-up Voltage VAC max. <sup>3)</sup>	Drop-out Voltage VAC min. <sup>3)</sup>	Max. Voltage VDC <sup>*4)</sup>	Coil Resistance Ω
12	9.6	2.4	15.6	25 x (1±10%)
24	19.2	4.8	31.2	100 x (1±10%)
120	96.0	24.0	156	2500 x (1±10%)
208	166.4	41	270.4	11000 x (1±10%)
220	176	44	286	13490 x (1±10%)
240	192	48	286	13490 x (1±10%)
277	220	54	360.1	15000 x (1±10%)

Notes: 1) When requiring pick-up voltage < 80% of nominal voltage, special order allowed.

2) The data shown above are initial values at 50Hz. When requiring 60Hz, special order allowed.

3) The data shown above are initial values.

4) \*Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

ORDERING INFORMATION									
HI	F105F-1 /	018	D	Т	-1H	S	Т	F	(XXX)
``	ienclosed, only for DC coil) Inenclosed, only for DC coil)								
Coil voltage DC: 5VDC to 110VDC AC: 12VAC to 277VAC									
Coil voltage form	D: DC A: AC								
6: With Pin NO.6, Dielectric Strength Between Coil and Contact: 2500VAC Termination T: Without Pin NO.6, Dielectric Strength Between Coil and Contact: 4000VAC Nil: Without Pin NO.6, Dielectric Strength Between Coil and Contact: 2500VAC									
Contact arrangement 1H: 1 Form A 1D: 1 Form B 1Z: 1 Form C									
Construction <sup>1)2)</sup> S: Plastic sealed NiI: Dust protected (For HF105F-1, HF105F-1L) Unenclosed (For HF105-1, HF105-1L)									
Contact material         T: AgSnO2         Nil: AgCdO									
Insulation standard F: Class F Nil: Class B									
Special code <sup>3</sup> )       XXX: Customer special requirement       Nil: Standard         Notes:1) We recommend dust protected types for a clean environment (free from contaminations like H <sub>2</sub> S, SO <sub>2</sub> , NO <sub>2</sub> , dust, etc.).									

Notes:1) We recommend dust protected types for a clean environment (free from contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.).

 Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

3) The customer special requirement express as special code after evaluating by Hongfa.

 For products that should meet the explosion-proof requirements of "IEC 60079 series", please note [Ex] after the specification while placing orders.Not all products have explosion-proof certification, so please contact us if necessary, in order to select the suitable products.

#### at 23°C

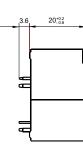
## OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

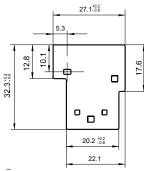
Unit: mm

### HF105F-1

#### 1 Form A

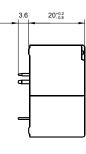
With 6# terminal

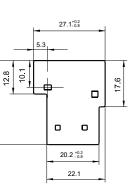




**Outline Dimensions** 

Without 6# terminal -

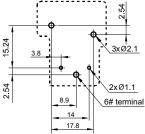




32.3 +0.2

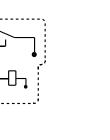


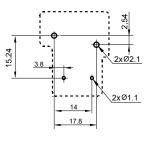
15.24



PCB Layout

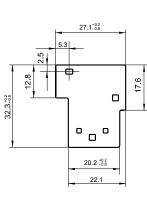
(Bottom view)





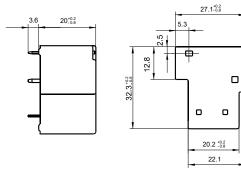
1 Form B

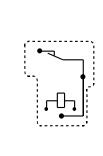
With 6# terminal



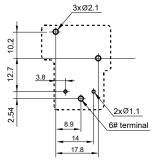
17.6

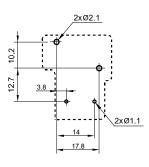
Without 6# terminal





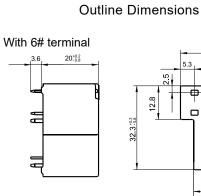
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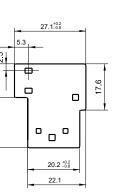




### OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

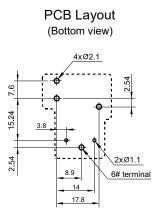
Unit: mm



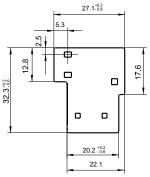


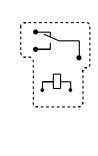
1 Form C Wiring Diagram

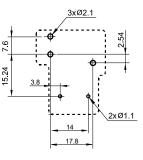
(Bottom view)



20+0.2 AA







HF105-1

3.6

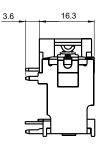
AA

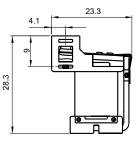
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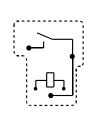
Without 6# terminal

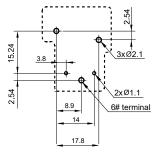
1 Form A

With 6# terminal

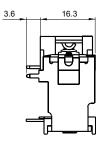


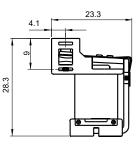


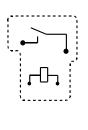


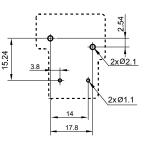


Without 6# terminal









## OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

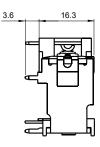


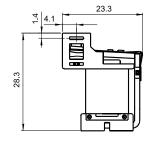
1 Form B

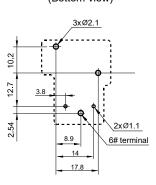
Wiring Diagram (Bottom view)



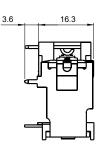
With 6# terminal

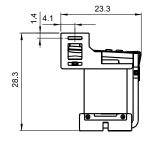


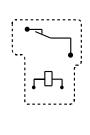


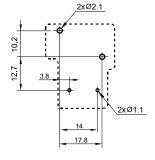


Without 6# terminal



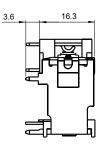


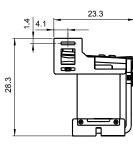


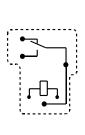


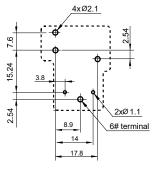
1 Form C

With 6# terminal

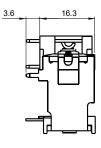


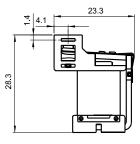


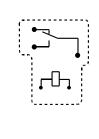


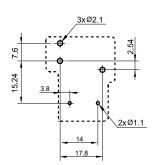


Without 6# terminal





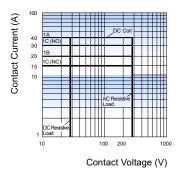


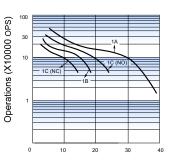


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.
 2) The tolerance without indicating for PCB layout is always ±0.1mm.

#### CHARACTERISTIC CURVES

#### MAXIMUM SWITCHING POWER

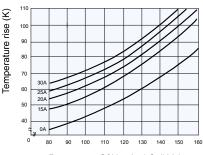




ENDURANCE CURVE

Contact Current (A)

#### COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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Test conditions: Resistive load, Dust protected, AgCdO, Room temp., 1s on 9s off.