



RAYSTAR

RAYSTAR Optronics, Inc.
曜凌光電股份有限公司



曜凌光電股份有限公司 Raystar Optronics, Inc.

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RFF700B6-AWH-LNN

SPECIFICATION

CUSTOMER:

APPROVED BY	
PCB VERSION	
DATE	

FOR CUSTOMER USE ONLY

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

Release DATE:

TFT Display Inspection Specification: <https://www.raystar-optronics.com/download/products.htm>

Precaution in use of TFT module: <https://www.raystar-optronics.com/download/declaration.htm>

Revision History

VERSION	DATE	REVISED PAGE NO.	Note
0	2021/11/19		First issue

RAYSTAR OPTRONICS

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1.Module Classification Information

R	F	F7	00	B6	-	A	W	H	-	L	N	N
1	2	3	4	5	-	6	7	8	-	9	10	11

Item	Description	
1	R : Raystar Optronics Inc.	
2	Display Type : F→TFT Type, J→ Custom TFT	
3	Solution: A: 128x160 B:320x234 C:320x240 D:480x234 E:480x272 F:800x480 G:640x480 H:1024x600 I:320x480 J:240x320 K:1280x800 L:240x400 M:1024x768 N:128x128 O:480x800 P:640x320 Q:800x600 S:480x128 T:800x320	
4	Display Size : 0.0" TFT	
5	Version Code.	
6	Model Type: A : TFT LCD E : TFT+FR+CONTROL BOARD J : TFT+FR+A/D BOARD N : TFT+FR+A/D BOARD+CONTROL BOARD S : TFT+FR+POWER BOARD (DC TO DC) 1 : TFT+CONTROL BOARD	6 : TFT+FR H : TFT+D/V BOARD I : TFT+FR+D/V BOARD B : TFT+POWER BD
7	Polarizer Type, Temperature range, View direction	I→Transmissive, W. T, 6:00 ; C→Transmissive, N. T, 6:00 L→Transmissive, W.T,12:00 ; F→Transmissive, N.T,12:00 Y→Transmissive,W.T, IPS TFT ; A→Transmissive, N.T, IPS TFT Z→Transmissive, W.T, O-TFT R→Transmissive, Super W.T, O-TFT N→Transmissive, Super W.T, 6:00; Q→Transmissive, Super W.T, 12:00 V→Transmissive, Super W.T, VA TFT
8	Backlight	W : LED, White H : LED, High Light White F : CCFL, White
9	Driver Method	D: Digital A: Analog L : LVDS M:MIPI
10	Interface	N : without control board A : 8Bit B : 16Bit S:SPI Interface R: RS232 U:USB I: I2C
11	TS	N : Without TS S : resistive touch panel C : capacitive touch panel capacitive touch panel (G-F-F) G : capacitive touch panel(G-G)

2.Summary

The RF70 is a 7-inch LCD Cell with thin film transistors as active elements and contains 800 (H) X 480 (V) pixels. Each pixel is divided into red, green and blue dot, which are arranged in vertical stripe. The cell is normally black mode, and can be applied to the transmission type display. Backlight unit (BLU) and circuit board for the cell are not built in.

RAYSTAR OPTRONICS

3.General Specifications

- Size: 7.0 inch
- Dot Matrix: 800 x RGB x 480(TFT) dots
- Module dimension: 169.8 (W) x 109.7 (H) x 10.0 (D) mm
- Active area: 152.40 x 91.44 mm
- Pixel pitch: 0.1905 x 0.1905 mm
- LCD type: TFT, Normally Black, Transmissive
- View Direction: 80/80/80/80
- TFT Interface: LVDS
- TFT Driver IC: HX8249-A + HX8678-C or Equivalent
- Aspect Ratio: 15:9
- Backlight Type: LED, Normally White
- With /Without TP: Without TP
- Surface: Anti-Glare

*Color tone slight changed by temperature and driving voltage.

4.Interface

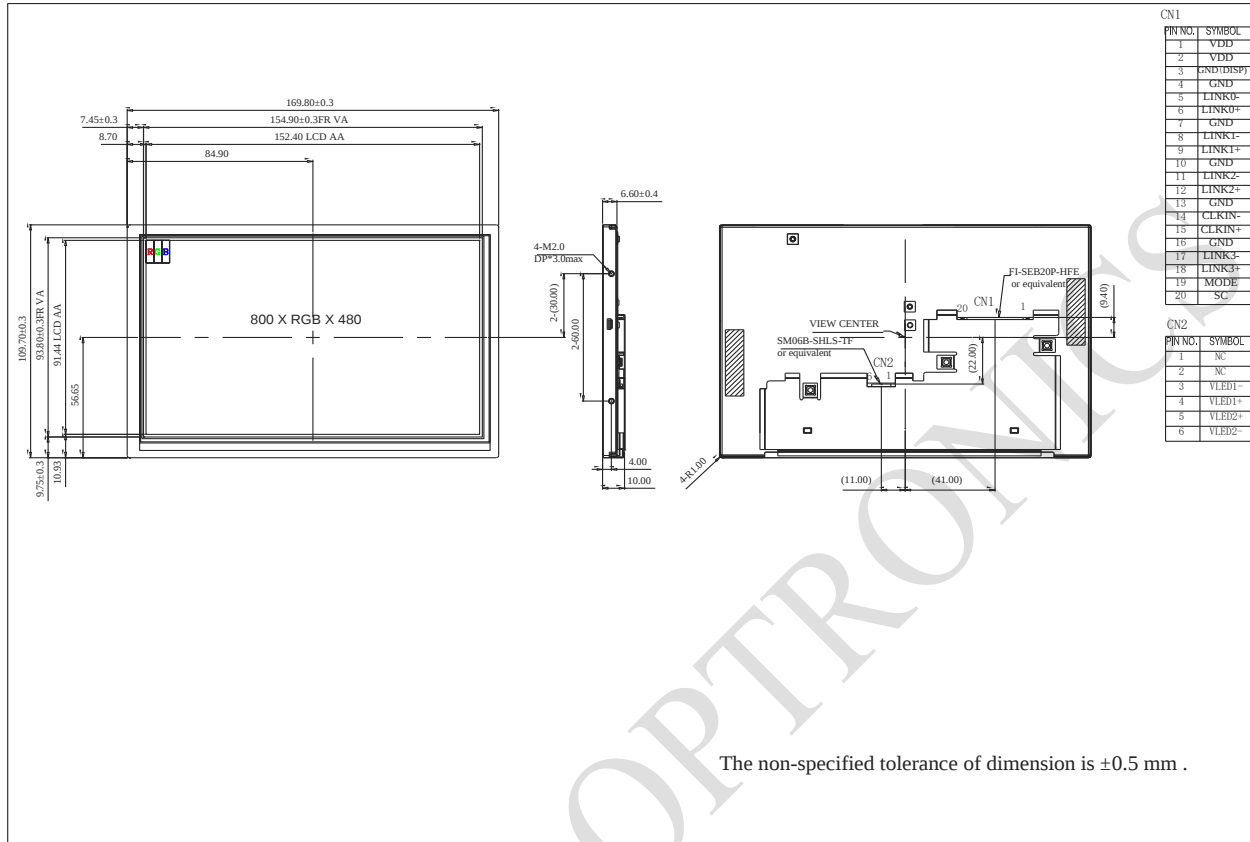
4.1. LCM PIN Definition(CN1)

Pin	Symbol	Function	Remark									
1	VDD	Power voltage										
2	VDD	Power voltage										
3	GND(DISP)	Power Ground										
4	GND	Power Ground										
5	LINK0-	Input pins without termination resistor for LVDS mode. Keep these pins floating or connect to VSS1 if not used.										
6	LINK0+											
7	NC	No connection										
8	LINK1-	Input pins without termination resistor for LVDS mode. Keep these pins floating or connect to VSS1 if not used.										
9	LINK1+											
10	NC	No connection										
11	LINK2-	Input pins without termination resistor for LVDS mode. Keep these pins floating or connect to VSS1 if not used.										
12	LINK2+											
13	NC	No connection										
14	CLKIN-	Input pins without termination resistor for LVDS mode. Keep these pins floating or connect to VSS1 if not used.										
15	CLKIN											
16	NC	No connection										
17	LINK3-	Input pins without termination resistor for LVDS mode. Keep these pins floating or connect to VSS1 if not used.										
18	LINK3+											
19	MODE	Input data format selection. Effective when FCS=1. <table><tr><th>MODE</th><th>Function</th><th>Note</th></tr><tr><td>1</td><td>8-bit</td><td>Default</td></tr><tr><td>0</td><td>6-bit</td><td>-</td></tr></table>	MODE	Function	Note	1	8-bit	Default	0	6-bit	-	
MODE	Function	Note										
1	8-bit	Default										
0	6-bit	-										
20	SC	RL & TB Selection 1: Left to Right, Top to Bottom. (Default) 0: Right to Left, Bottom to Left.										

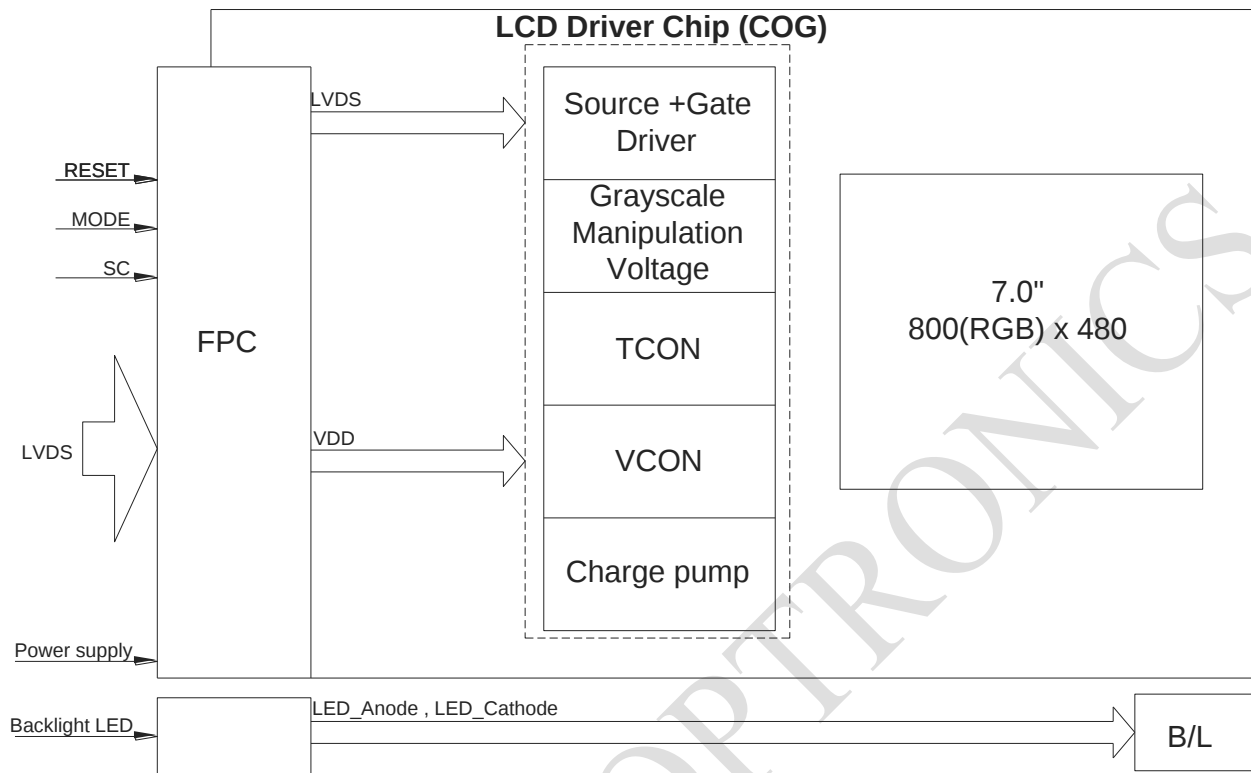
4.2. Backlight PIN Definition(CN2)

Pin	Symbol	Description
1-2	NC	No connection
3	VLED1-	VLED1_ Cathode
4	VLED1+	VLED1_ Anode
5	VLED2-	VLED2_ Cathode
6	VLED2+	VLED2_ Anode

5. Contour Drawing



6. Block Diagram



7. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-30	—	+80	□
Storage Temperature	TST	-30	—	+80	□

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

- Temp. □60□, 90% RH MAX. Temp. > 60□, Absolute humidity shall be less than 90% RH at 60□

8. Electrical Characteristics

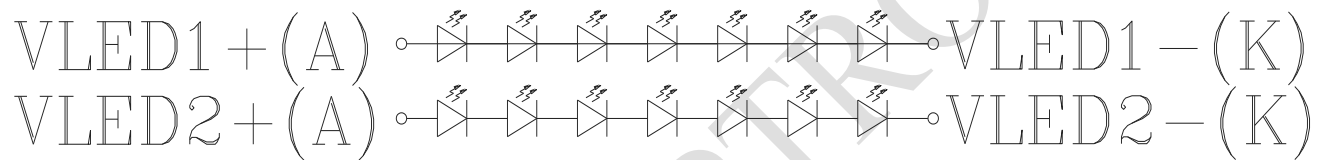
8.1. Operating conditions

Item	Symbol	Min	Typ	Max	Unit	Note
Supply Voltage	VDD	2.7	3.3	3.6	V	
Current of power supply	IDD	—	133	200	mA	VDD =3.3V

8.2. LED driving conditions

Parameter	Symbol	Min	Typ	Max	Unit	Remark
LED current	—	—	2*110	—	mA	
LED voltage	VLED+	18.9	21.0	23.8	V	Note 1
LED Life Time	—	—	100,000	—	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



Note 2 : Ta = 25 °C

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

9.DC Characteristics

Parameter	Symbol	Rating			Unit
		Min	Typ	Max	
Low level input voltage	VIL	0	-	0.3VDD	V
High level input voltage	VIH	0.7VDD	-	VDD	V

10.AC Characteristics

10.1. Parallel SYNC mode RGB input timing table

Parameter	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
DCLK frequency	FDCLK	25.2	27.2	30.5	MHz	
Horizontal line	th	856	860	920	DCLK	
Horizontal valid data	thd	800			DCLK	
Hsync pulse width	thpw	1	2	100	DCLK	
Hsync back width	thbp	5	16	101	DCLK	
Hsync front width	thfp	19	44	115	DCLK	
Vertical valid data	tvd	480			H	
Vsync pulse width	tvpw	1	2	66	H	
Vsync back width	tvbp	5	5	67	H	
Vsync front width	tvfp	5	43	67	H	
Vertical field	tv	490	528	552	H	

10.2. Input Clock and Data Timing Diagram

• Horizontal

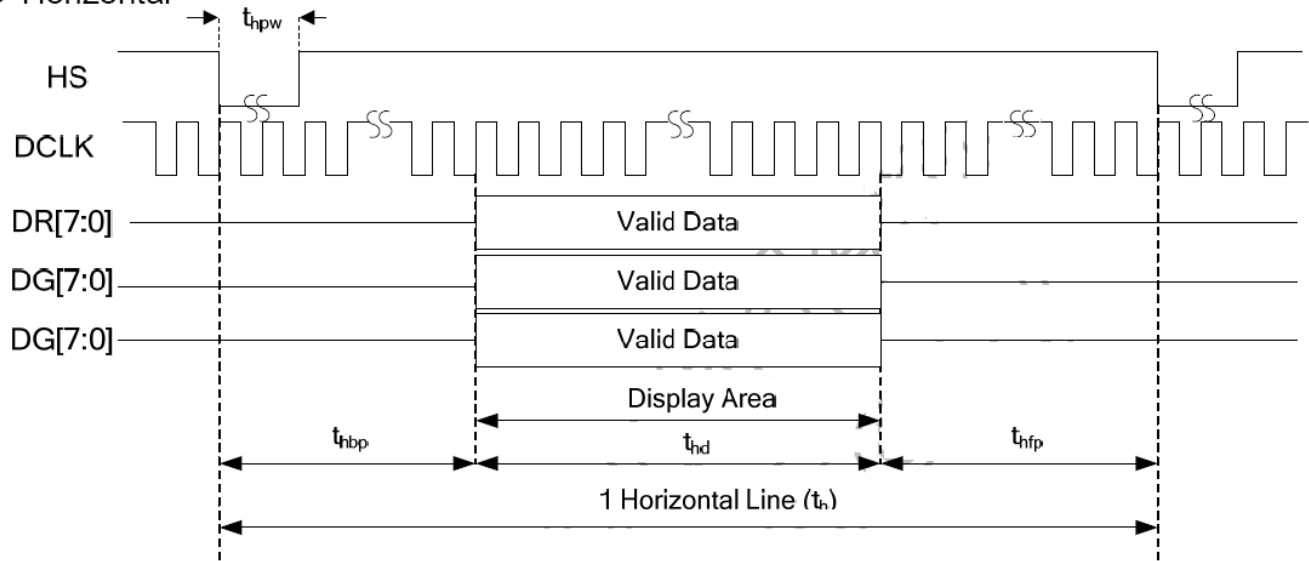


Fig1. Horizontal input Timing at Sync mode

• Vertical

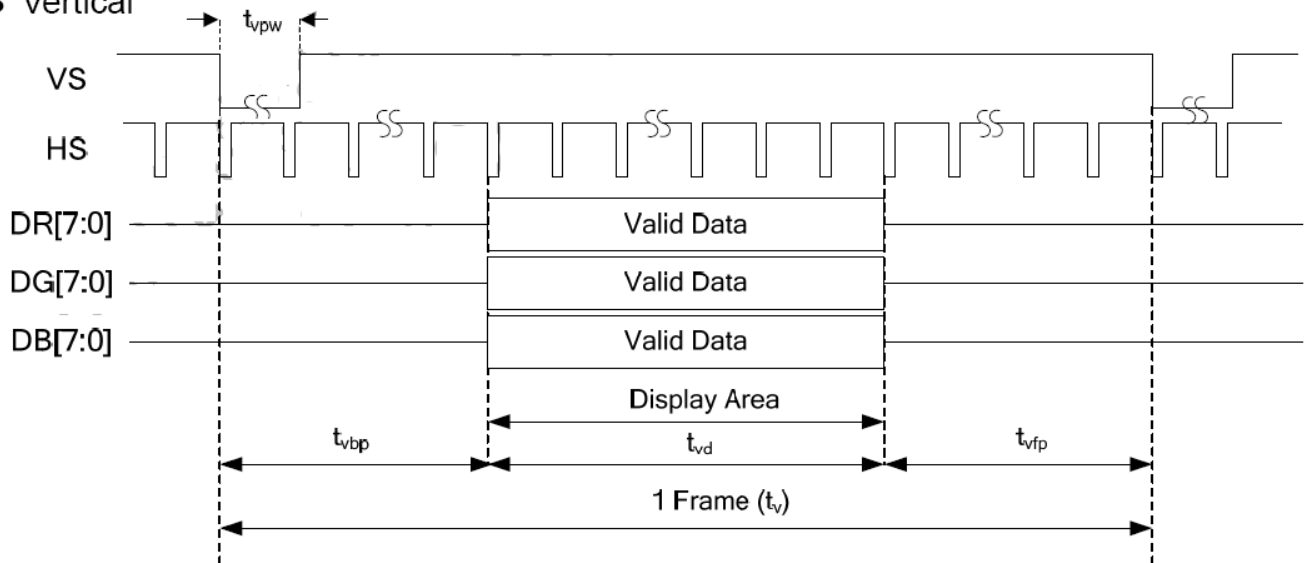


Fig.2. Vertical input Timing at Sync mode

11.Optical Characteristics

Item		Symbol	Condition.	Min	Typ.	Max.	Unit	Remark
Response time		Tr+ Tf	$\theta=0^{\circ}$ 、 $\Phi=0^{\circ}$	-	25	35	ms	Note 3
Contrast ratio		CR	At the center point of AA	800	1000	-	-	Note 4
Color Chromaticity	White	Wx	$\theta=0^{\circ}$ 、 $\Phi=0$	0.26	0.31	0.36	-	Note 2,6,7
		Wy		0.28	0.33	0.38	-	
Viewing angle	Hor.	ΘR	$CR\geq 10$	70	80	-	Deg.	Note 1
		ΘL		70	80	-		
	Ver.	ΦT		70	80	-		
		ΦB		70	80	-		
Brightness		-	-	800	1100	-	cd/m ²	Center of display
Uniformity		(U)		75	-	-	%	Note5

Ta=25±2°C , IL=2*110mA

Note 1: Definition of viewing angle range

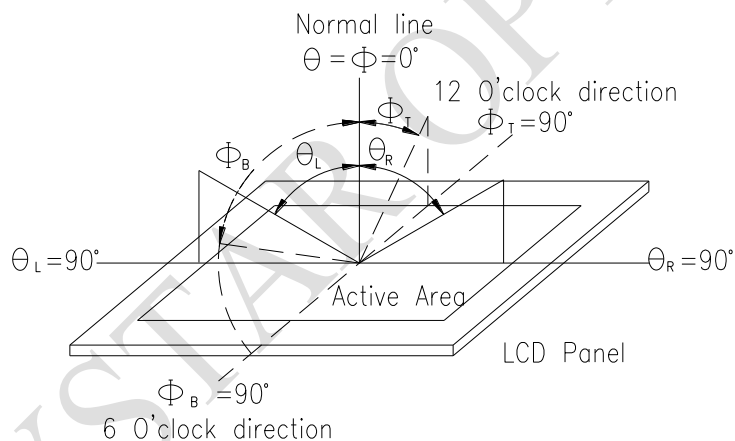


Fig 11.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7or BM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

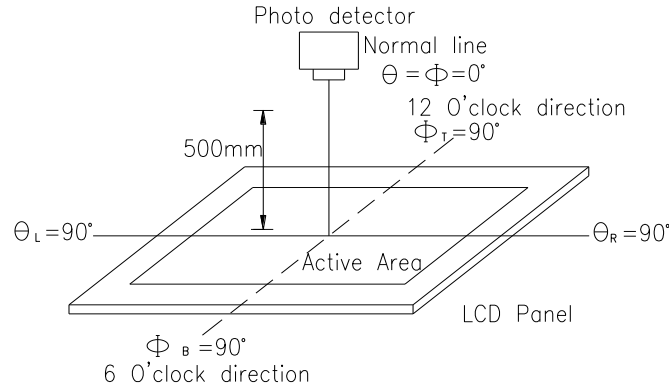
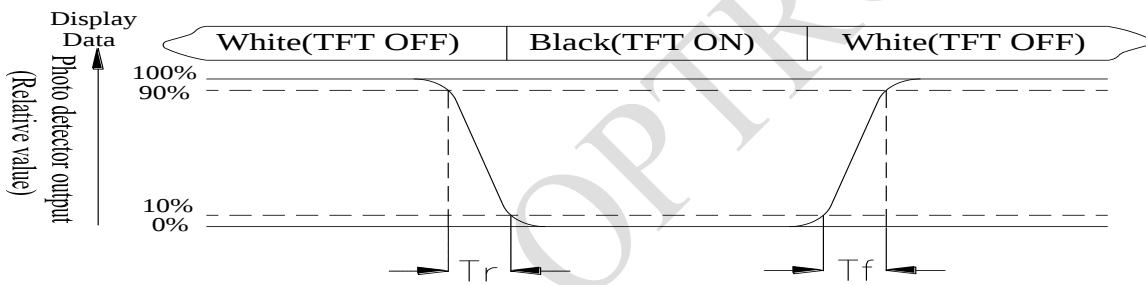


Fig 11.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time, T_r , is the time between photo detector output intensity changed from 90% to 10%. And fall time, T_f , is the time between photo detector output intensity changed from 10% to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 8.3). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = $L_{min}/L_{max} \times 100\%$

L = Active area length

W = Active area width

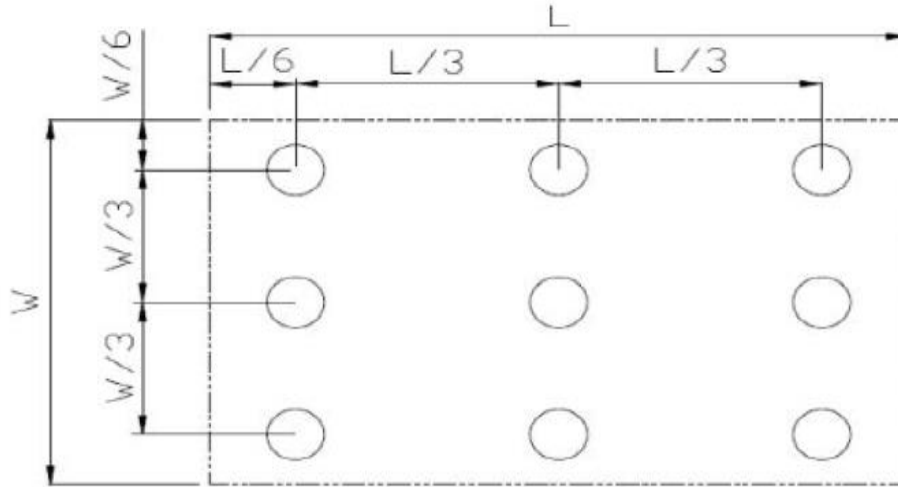


Fig 11.3. Definition of uniformity

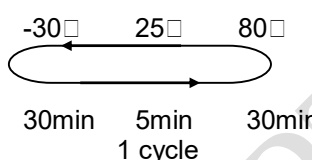
Note 6: Definition of color chromaticity (CIE 1931)

Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

12. Reliability

Content of Reliability Test (Super Wide temperature, -30℃~80℃)

Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80℃ 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30℃ 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	80℃ 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-30℃ 200hrs	1
High Temperature/ Humidity storage	The module should be allowed to stand at 60℃,90%RH max	60℃,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation 	-30℃/80℃ 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact) ,±800v(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

<u>LCM Sample Estimate Feedback Sheet</u>		
Module Number : _____		
1 、 <u>Panel Specification</u> :		
1. Panel Type :	☐ Pass	☐ NG , _____
2. View Direction :	☐ Pass	☐ NG , _____
3. Numbers of Dots :	☐ Pass	☐ NG , _____
4. View Area :	☐ Pass	☐ NG , _____
5. Active Area :	☐ Pass	☐ NG , _____
6. Operating Temperature :	☐ Pass	☐ NG , _____
7. Storage Temperature :	☐ Pass	☐ NG , _____
8. Others : _____		
2 、 <u>Mechanical Specification</u> :		
1. PCB Size :	☐ Pass	☐ NG , _____
2. Frame Size :	☐ Pass	☐ NG , _____
3. Material of Frame :	☐ Pass	☐ NG , _____
4. Connector Position :	☐ Pass	☐ NG , _____
5. Fix Hole Position :	☐ Pass	☐ NG , _____
6. Backlight Position :	☐ Pass	☐ NG , _____
7. Thickness of PCB :	☐ Pass	☐ NG , _____
8. Height of Frame to PCB :	☐ Pass	☐ NG , _____
9. Height of Module :	☐ Pass	☐ NG , _____
10. Others :	☐ Pass	☐ NG , _____
3 、 <u>Relative Hole Size</u> :		
1. Pitch of Connector :	☐ Pass	☐ NG , _____
2. Hole size of Connector :	☐ Pass	☐ NG , _____
3. Mounting Hole size :	☐ Pass	☐ NG , _____
4. Mounting Hole Type :	☐ Pass	☐ NG , _____
5. Others :	☐ Pass	☐ NG , _____
4 、 <u>Backlight Specification</u> :		
1. B/L Type :	☐ Pass	☐ NG , _____
2. B/L Color :	☐ Pass	☐ NG , _____
3. B/L Driving Voltage (Reference for LED Type) : ☐ Pass ☐ NG , _____		
4. B/L Driving Current :	☐ Pass	☐ NG , _____
5. Brightness of B/L :	☐ Pass	☐ NG , _____
6. B/L Solder Method :	☐ Pass	☐ NG , _____
7. Others :	☐ Pass	☐ NG , _____

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Module Number : _____

5 、 Electronic Characteristics of Module :

1.Input Voltage :	☐ Pass	☐ NG , _____
2.Supply Current :	☐ Pass	☐ NG , _____
3.Driving Voltage for LCD :	☐ Pass	☐ NG , _____
4.Contrast for LCD :	☐ Pass	☐ NG , _____
5.B/L Driving Method :	☐ Pass	☐ NG , _____
6.Negative Voltage Output :	☐ Pass	☐ NG , _____
7.Interface Function :	☐ Pass	☐ NG , _____
8.LCD Uniformity :	☐ Pass	☐ NG , _____
9.ESD test :	☐ Pass	☐ NG , _____
10.Others :	☐ Pass	☐ NG , _____

6 、 Summary :
Sales signature : _____

Customer Signature : _____

Date : / /