



RAYSTAR

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RFE430T-AVW-DNN

SPECIFICATION

CUSTOMER:

APPROVED BY	
PCB VERSION	
DATE	

FOR CUSTOMER USE ONLY

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

Release DATE:

TFT Display Inspection Specification: <https://www.raystar-optronics.com/download/products.htm>

Precaution in use of TFT module: <https://www.raystar-optronics.com/download/declaration.htm>

Revision History

VERSION	DATE	REVISED PAGE NO.	Note
0	2015/07/29		First issue
A	2016/01/21		Modify Static electricity test
B	2016/08/11		Modify Vibration test
C	2016/10/08		Modify Summary
D	2017/04/07		Add Aspect Ratio

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1.Module Classification Information

R	F	E	43	0T	-	A	V	W	-	D	N	N
1	2	3	4	5	-	6	7	8	-	9	10	11

Item	Description	
1	R : Raystar Optonics Inc.	
2	Display Type : F→TFT Type, J→ Custom TFT	
3	Solution: A: 128x160 B:320x234 C:320x240 D:480x234 E:480x272 F:800x480 G:640x480 H:1024x600 I:320x480 J:240x320 K:1280x800 L:240x400 M:1024x768 N:128x128 O:480x800 P:640x320 Q:800x600 S:480x128 T:800x320	
4	Display Size : 4.3" TFT	
5	Version Code.	
6	Model Type: A : TFT LCD E : TFT+FR+CONTROL BOARD J : TFT+FR+A/D BOARD N : TFT+FR+A/D BOARD+CONTROL BOARD S : TFT+FR+POWER BOARD (DC TO DC) 1 : TFT+CONTROL BOARD	6 : TFT+FR H : TFT+D/V BOARD I : TFT+FR+D/V BOARD B : TFT+POWER BD
7	Polarizer Type, Temperature range, View direction	I→Transmissive, W. T, 6:00 ; C→Transmissive, N. T, 6:00 L→Transmissive, W.T,12:00 ; F→Transmissive, N.T,12:00 Y→Transmissive,W.T, IPS TFT ; A→Transmissive, N.T, IPS TFT Z→Transmissive, W.T, O-TFT R→Transmissive, Super W.T, O-TFT N→Transmissive, Super W.T, 6:00; Q→Transmissive, Super W.T, 12:00 V→Transmissive, Super W.T, VA TFT
8	Backlight	W : LED, White H : LED, High Light White F : CCFL, White
9	Driver Method	D: Digital A: Analog L : LVDS M:MIPI
10	Interface	N : without control board A : 8Bit B : 16Bit S:SPI Interface R: RS232 U:USB I: I2C
11	TS	N : Without TS S : resistive touch panel C : capacitive touch panel capacitive touch panel (G-F-F) G : capacitive touch panel(G-G)

2.Summary

TFT 4.3" is a TN transmissive type color active matrix TFT liquid crystal display that use amorphous silicon TFT as switching devices. This module is a composed of a TFT_LCD module, It is usually designed for industrial application and this module follows RoHs,

RAYSTAR OPTRONICS

3.General Specifications

- Size: 4.3 inch
- Dot Matrix: 480 x RGBx272(TFT) dots
- Module dimension: 106.5 x 67.2 x 3.85 mm
- Active area: 95.04 x 53.86 mm
- Dot pitch: 0.066 x 0.198 mm
- LCD type: TFT, Normally Black, Transmissive
- View Direction: Wide View
- Aspect Ratio: 16:9
- Backlight Type: LED, Normally White
- With /Without TP: Without TP
- Surface: Glare

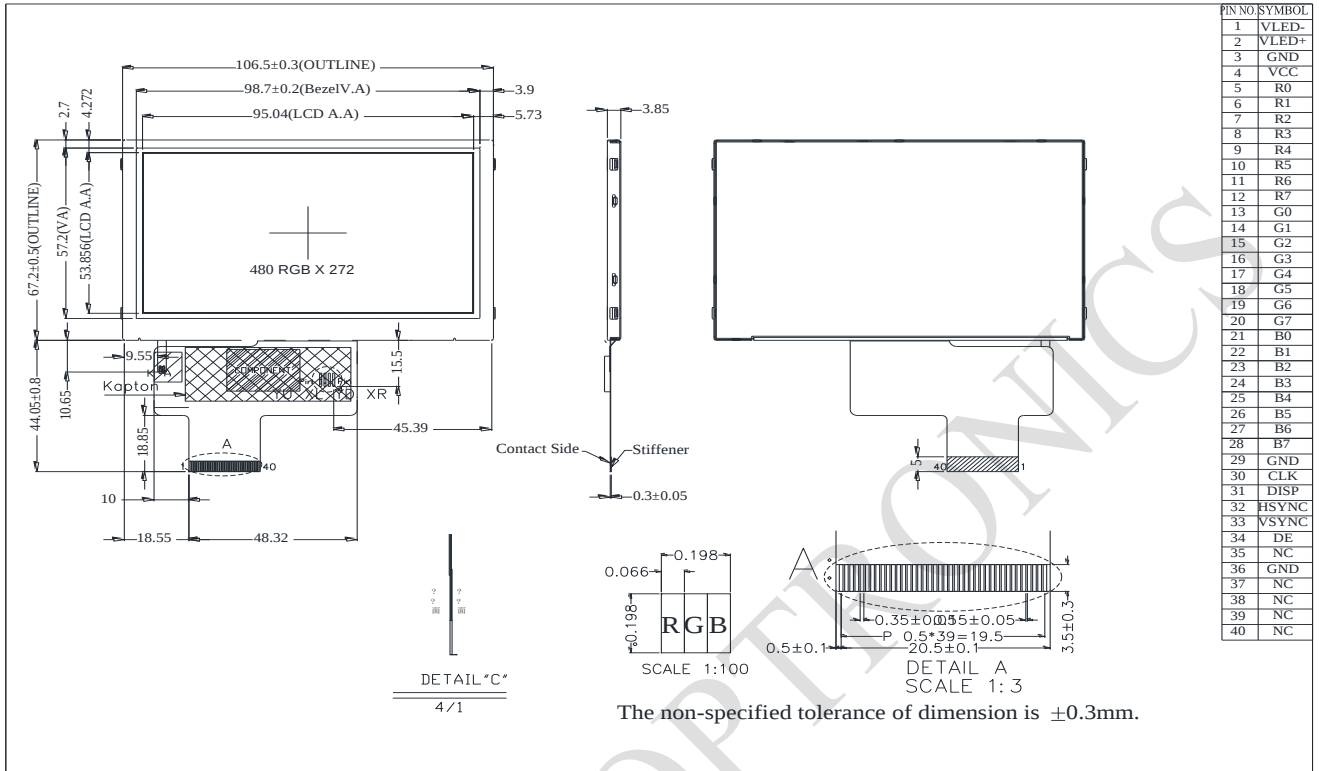
*Color tone slight changed by temperature and driving voltage.

4.Interface

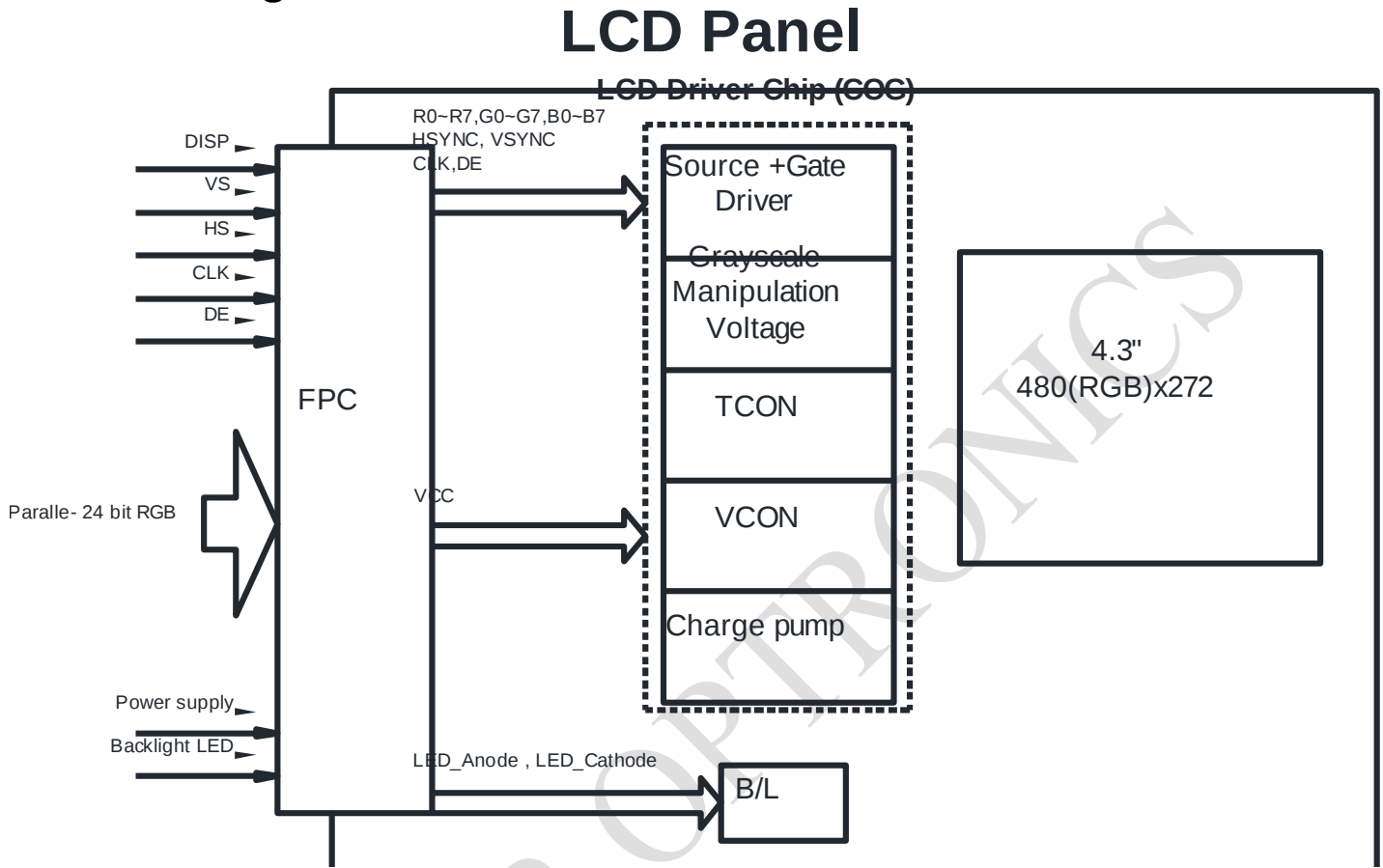
4.1. LCM PIN Definition

Pin	Symbol	Function	Remark
1	VLED-	Power for LED backlight cathode	
2	VLED+	Power for LED backlight anode	
3	GND	Power ground	
4	VCC	Power voltage	
5	R0	Red data (LSB)	
6	R1	Red data	
7	R2	Red data	
8	R3	Red data	
9	R4	Red data	
10	R5	Red data	
11	R6	Red data	
12	R7	Red data (MSB)	
13	G0	Green data (LSB)	
14	G1	Green data	
15	G2	Green data	
16	G3	Green data	
17	G4	Green data	
18	G5	Green data	
19	G6	Green data	
20	G7	Green data (MSB)	
21	B0	Blue data (LSB)	
22	B1	Blue data	
23	B2	Blue data	
24	B3	Blue data	
25	B4	Blue data	
26	B5	Blue data	
27	B6	Blue data	
28	B7	Blue data (MSB)	
29	GND	Power ground	
30	CLK	Pixel clock	
31	DISP	Display on/off	
32	HSYNC	Horizontal sync signal; negative polarity	
33	VSYSN	Vertical sync signal; negative polarity	
34	DE	Data Enable	
35	NC	No connection	
36	GND	Power ground	
37	NC	No connection	
38	NC	No connection	
39	NC	No connection	
40	NC	No connection	

5. Contour Drawing



6. Block Diagram



7. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-30	—	+80	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. $\leq 60^{\circ}\text{C}$, 90% RH MAX. Temp. $> 60^{\circ}\text{C}$, Absolute humidity shall be less than 90% RH at 60°C

8. Electrical Characteristics

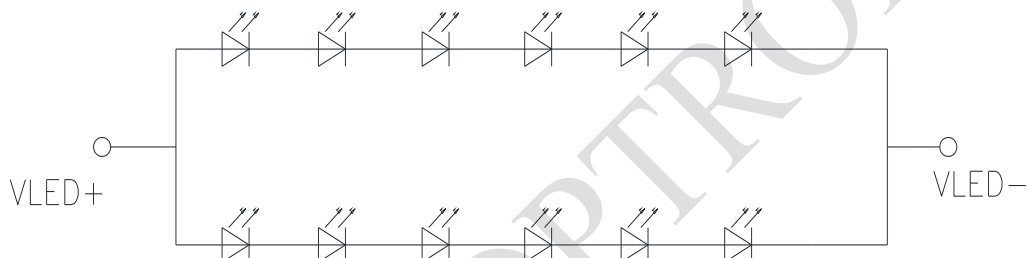
8.1. Operating conditions:

Item	Symbol	Condition	Min	Typ	Max	Unit
Supply Voltage For Logic	VCC	—	3.0	3.3	3.6	V
Digital operation current	ICC	-		17	25	mA

8.2. LED driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
LED current		-	40	-	mA	
Power Consumption		-	-	-	mW	
LED voltage	VLED+	17.0	18.6	21.0	V	Note 1
LED Life Time		-	50,000	-	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



Note 2 : Ta = 25 °C

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

9.DC CHARATERISTICS

Parameter	Symbol	Rating			Unit	Condition
		Min	Typ	Max		
Low level input voltage	V_{IL}	0	-	0.3VCC	V	
High level input voltage	V_{IH}	0.7VCC	-	VCC	V	

10.AC CHARATERISTICS

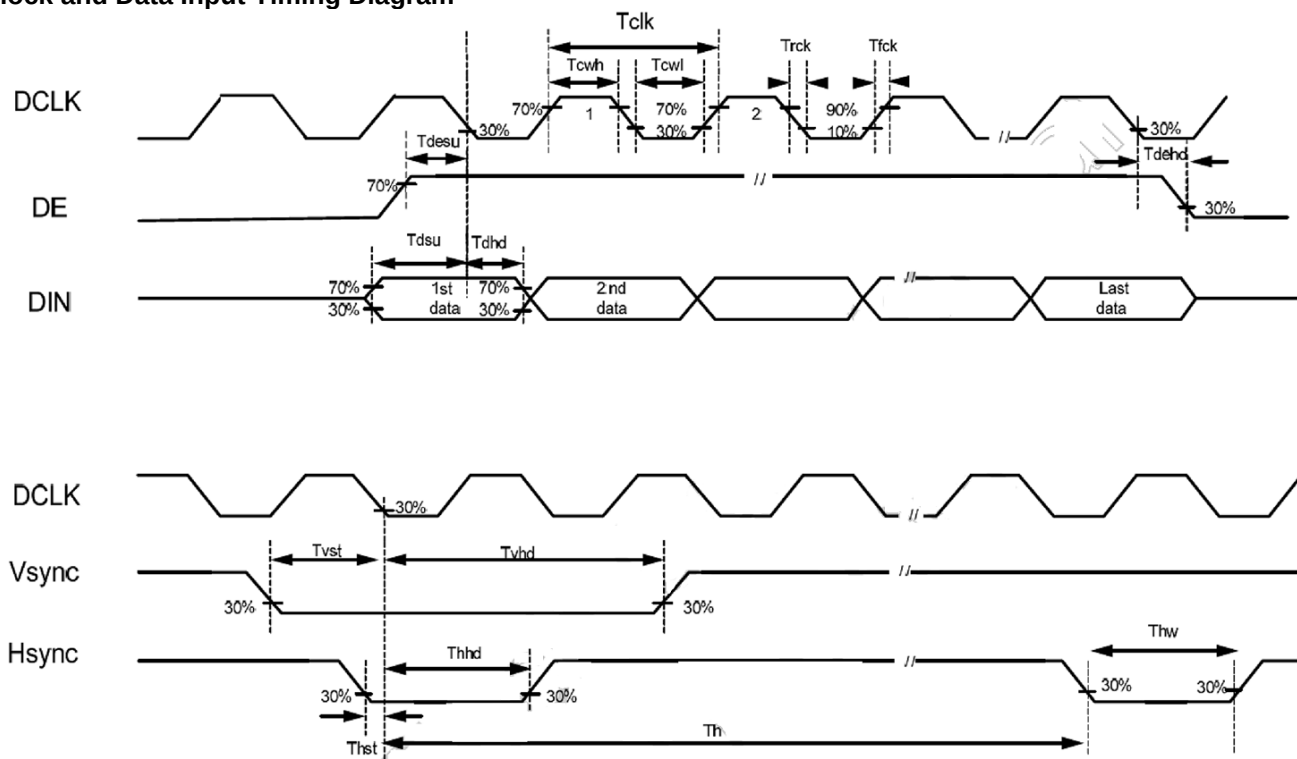
10.1. AC CHARATERISTICS

V_{CC} = 3.3V

Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
CLK pulse duty	T _{cw}	40	50	60	%	
Hsync width	T _{hw}	1.0	—	—	DCLK	
Hsync period	T _h	55	60	65	us	
Vsync setup time	T _{vst}	12	—	—	ns	
Vsync hold time	T _{vhd}	12	—	—	ns	
Hsync setup time	T _{hst}	12	—	—	ns	
Hsync hold time	T _{hhd}	12	—	—	ns	
Data set-up time	T _{dsu}	12	—	—	ns	
Data hold time	T _{dhd}	12	—	—	ns	
DE set-up time	T _{desu}	12	—	—	ns	
DE hold time	T _{dehd}	12	—	—	ns	
SD output stable time	T _{st}	—	10	12	us	
GD output rise and fall time	T _{gst}	—	500	1000	ns	
Serial communication						
Delay between CSB and Vsync	T _{cv}	1			us	
CS input setup time	T _{s0}	50			ns	
Serial data input setup time	T _{s1}	50			ns	
CS input hold time	T _{h0}	50			ns	
Serial data input hold time	T _{h1}	50			ns	
SCL pulse high width	T _{wh1}	50			ns	
SCL pulse low width	T _{wl1}	50			ns	
CS pulse high width	T _{w2}	400			ns	

10.2. AC Timing Diagram

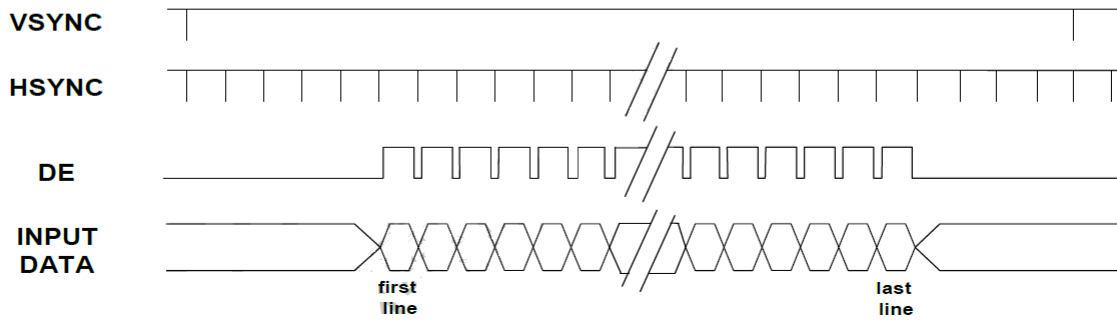
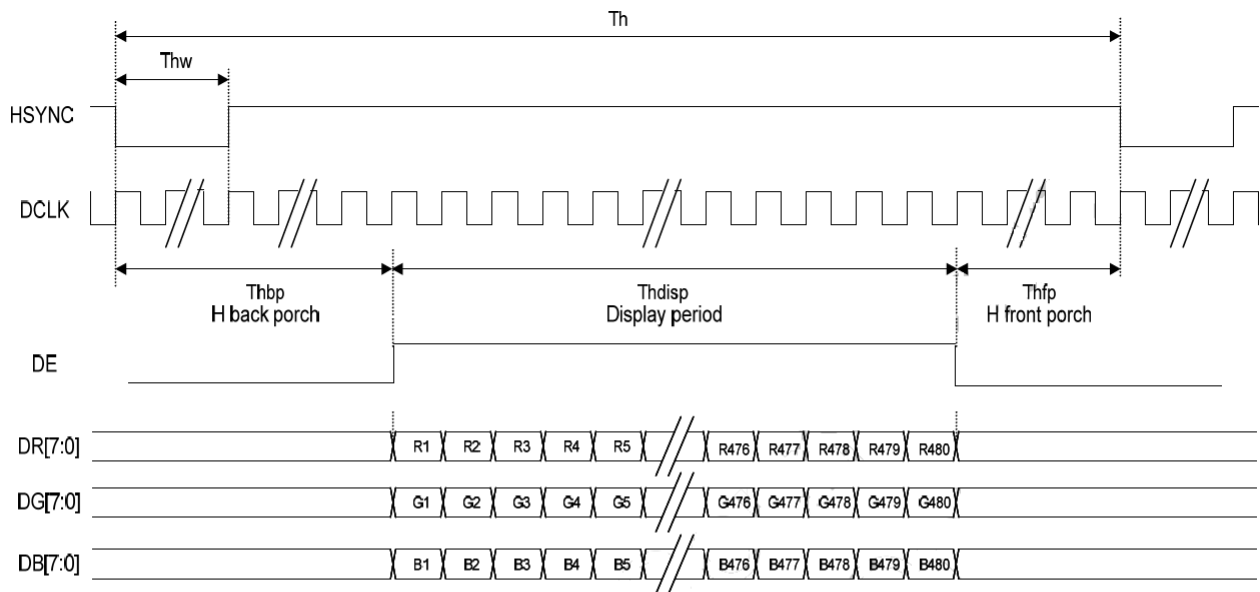
Clock and Data Input Timing Diagram



10.3. SYNC-DE Parallel RGB Unput Timing Table

Item	Symbol	Min.	Typ.	Max.	Unit	
DCLK Frequency	Fclk	5	9	12	MHz	
DCLK Period	Tclk s	83	110	200	ns	
Hsync	Period Time	Th	490	531	605	DCLK
	Display Period	Thdisp	480			DCLK
	Back Porch	Thbp	8	43		DCLK
	Front Porch	Thfp	2	8		DCLK
	Pulse Width	Thw	1			DCLK
Vsync	Period Time	Tv	275	288	335	H
	Display Period	Tvdisp	272			H
	Back Porch	Tvbp	2	12		H
	Front Porch	Tvfp	1	4		H
	Pulse Width	Tvw	1	10		H

SYNC-DE Mode Timing Diagram



11. Optical Characteristics

Item		Symbol	Condition.	Min	Typ.	Max.	Unit	Remark
Response time		Tr+ Tf	$\theta=0^{\circ}$ 、 $\Phi=0^{\circ}$	-	35	-	.ms	Note 3
Contrast ratio		CR	At optimized viewing angle	-	500	-	-	Note 4
Color Chromaticity	White	Wx	$\theta=0^{\circ}$ 、 $\Phi=0$	0.26	0.31	0.36		Note 2,5
		Wy		0.28	0.33	0.38		
Viewing angle (Gray Scale Inversion Direction)	Hor.	Θ_R	$CR \geq 10$	70	80	-	Deg.	Note 1
		Θ_L		70	80	-		
	Ver.	Φ_T		70	80	-		
		Φ_B		70	80	-		
Brightness		-	-	400	500	-	cd/m ²	Center of display

Ta=25±2℃, IL=40mA

Note 1: Definition of viewing angle range

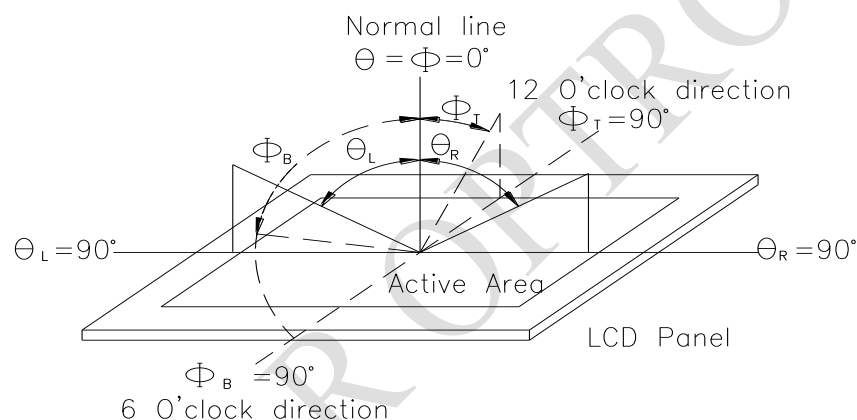


Fig. 11.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7 or BM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

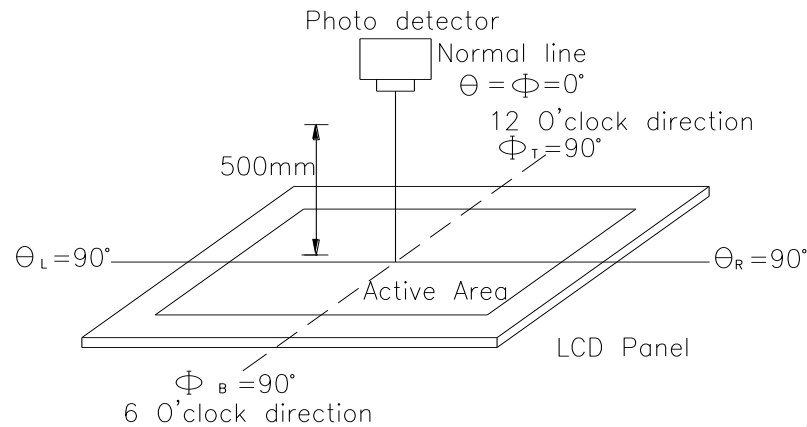
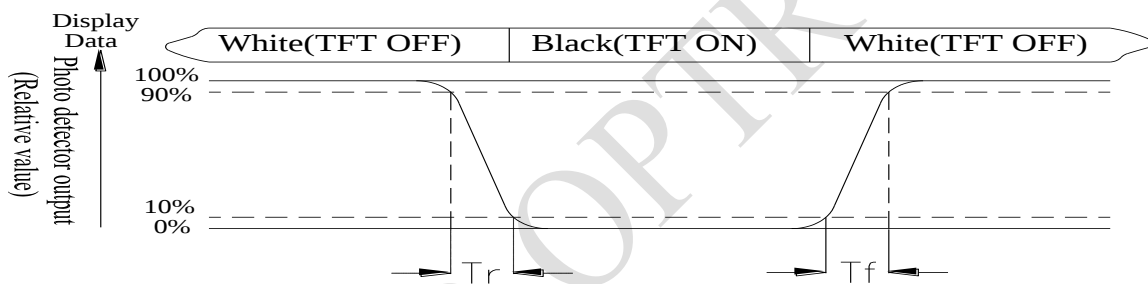


Fig. 11.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time, T_r , is the time between photo detector output intensity changed from 90% to 10%. And fall time, T_f , is the time between photo detector output intensity changed from 10% to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: White $V_i = V_{i50} \pm 1.5V$

Black $V_i = V_{i50} \pm 2.0V$

“ $\pm$ ” means that the analog input signal swings in phase with VCOM signal.

“ $\pm$ ” means that the analog input signal swings out of phase with VCOM signal.

The 100% transmission is defined as the transmission of LCD panel when all the input terminals of module are electrically opened.

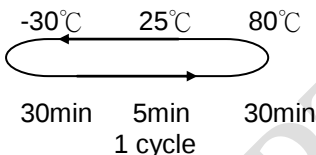
Note 6: Definition of color chromaticity (CIE 1931)

Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

12. Reliability

Content of Reliability Test (Super Wide temperature, -30°C ~80°C)

Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	80°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-30°C 200hrs	1
High Temperature/ Humidity storage	The module should be allowed to stand at 60°C,90%RH max	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation 	-30°C/80°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact) ,±800v(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

LCM Sample Estimate Feedback Sheet		
Module Number : _____		
1 、 <u>Panel Specification</u> :		
1. Panel Type :	☐ Pass	☐ NG , _____
2. View Direction :	☐ Pass	☐ NG , _____
3. Numbers of Dots :	☐ Pass	☐ NG , _____
4. View Area :	☐ Pass	☐ NG , _____
5. Active Area :	☐ Pass	☐ NG , _____
6. Operating Temperature :	☐ Pass	☐ NG , _____
7. Storage Temperature :	☐ Pass	☐ NG , _____
8. Others : _____		
2 、 <u>Mechanical Specification</u> :		
1. PCB Size :	☐ Pass	☐ NG , _____
2. Frame Size :	☐ Pass	☐ NG , _____
3. Material of Frame :	☐ Pass	☐ NG , _____
4. Connector Position :	☐ Pass	☐ NG , _____
5. Fix Hole Position :	☐ Pass	☐ NG , _____
6. Backlight Position :	☐ Pass	☐ NG , _____
7. Thickness of PCB :	☐ Pass	☐ NG , _____
8. Height of Frame to PCB :	☐ Pass	☐ NG , _____
9. Height of Module :	☐ Pass	☐ NG , _____
10. Others :	☐ Pass	☐ NG , _____
3 、 <u>Relative Hole Size</u> :		
1. Pitch of Connector :	☐ Pass	☐ NG , _____
2. Hole size of Connector :	☐ Pass	☐ NG , _____
3. Mounting Hole size :	☐ Pass	☐ NG , _____
4. Mounting Hole Type :	☐ Pass	☐ NG , _____
5. Others :	☐ Pass	☐ NG , _____
4 、 <u>Backlight Specification</u> :		
1. B/L Type :	☐ Pass	☐ NG , _____
2. B/L Color :	☐ Pass	☐ NG , _____
3. B/L Driving Voltage (Reference for LED Type) : ☐ Pass ☐ NG , _____		
4. B/L Driving Current :	☐ Pass	☐ NG , _____
5. Brightness of B/L :	☐ Pass	☐ NG , _____
6. B/L Solder Method :	☐ Pass	☐ NG , _____
7. Others :	☐ Pass	☐ NG , _____

>> Go to page 2 <<

Module Number : _____

5 、 Electronic Characteristics of Module :

1.Input Voltage :	☐ Pass	☐ NG , _____
2.Supply Current :	☐ Pass	☐ NG , _____
3.Driving Voltage for LCD :	☐ Pass	☐ NG , _____
4.Contrast for LCD :	☐ Pass	☐ NG , _____
5.B/L Driving Method :	☐ Pass	☐ NG , _____
6.Negative Voltage Output :	☐ Pass	☐ NG , _____
7.Interface Function :	☐ Pass	☐ NG , _____
8.LCD Uniformity :	☐ Pass	☐ NG , _____
9.ESD test :	☐ Pass	☐ NG , _____
10.Others :	☐ Pass	☐ NG , _____

6 、 Summary :
Sales signature : _____

Customer Signature : _____

Date : / /