Shenzhen Leadtek Electronics Co.,Ltd

PRODUCT SPECIFICATION

TFT-LCD MODULE

Module No：LTK101WUBCT42-V0

☑ Preliminary Specification

☐ Approval Specification

Designed by	Checked by	Approved by
		

Final Approval by Customer

Approved by	Comment

※The specification of “TBD” should refer to the measured value of sample . If there is difference between the design specification and measured value, we naturally shall negotiate and agree to solution with customer.

1.Document Revision History

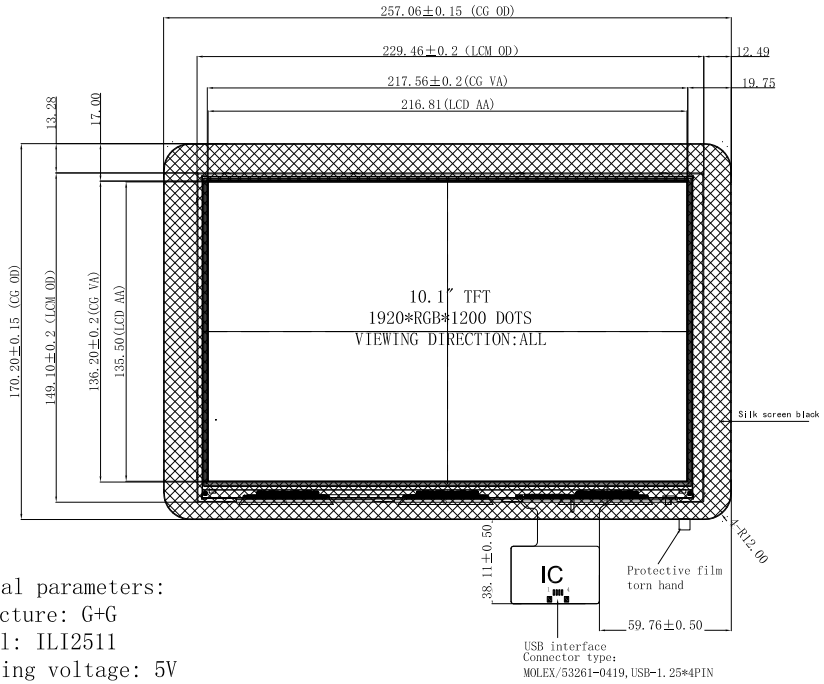
Version	Contents	Date	Note
V0	Original	2024.01.06	

2.GENERAL INFORMATION

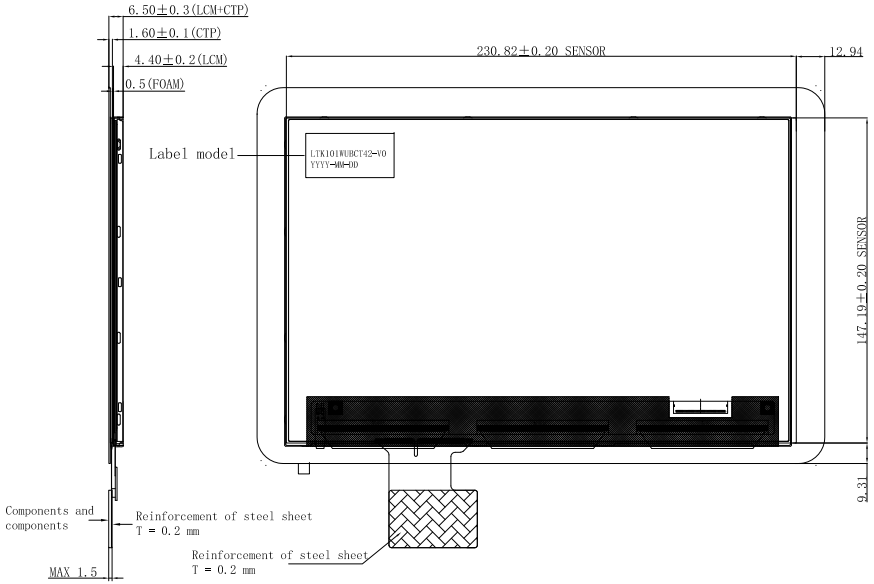
ITEM	STANDARD VALUES	UNITS
LCD type	10.1”TFT	--
Dot arrangement	1920(H)×1200(V)	pixels
Pixel Arrangement	Pixels RGB stripe arrangement	--
Display mode	Normally Black	--
Viewing Direction	ALL	--
LCM+CTP Outline Dimension	257.06(W)×170.20(H)×6.50(T)	mm
Active area	216.81(W)×135.50(H)	mm
Dot pitch	0.03764(H)×RGB×0.11292(V)	--
Display Colors	16.7M(8bit)	--
Surface hardness	6H	mm
TFT Driver IC	-	mm
Interface	LVDS	--
Back Light	36pcs White LED 6S6P	--
Weight	TBD	g

3.Mechanical Drawing

Front View



Side View



Back View

PIN DESCRIPTION

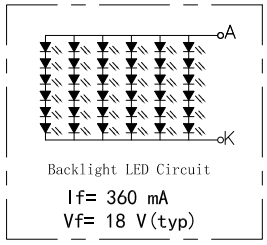
1	K-
2	K-
3	A+
4	A+
5	NC
6	GND
7	ELV3P
8	ELV3N
9	GND
10	ELV2P
11	ELV2N
12	GND
13	ELVCLKP
14	ELVCLKN
15	GND
16	ELV1P
17	ELV1N
18	GND
19	ELV0P
20	ELV0N
21	GND
22	OLV3P
23	OLV3N
24	GND
25	OLV2P
26	OLV2N
27	GND
28	OLVCLKP
29	OLVCLKN
30	GND
31	OLV1P
32	OLV1N
33	GND
34	OLV0P
35	OLV0N
36	GND
37	I2C_SDA
38	I2C_SCL
39	VDD_OTP
40	EEPEN
41	WDDIN
42	WDDIN
43	WDDIN
44	WDDIN
45	WDDIN

Technical parameters:

1. Structure: G+G
IC model: ILI2511
2. Working voltage: 5V
3. Transmittance: ⩾ 85%
4. Surface hardness: 6H
5. Working environment: -20℃~+70℃, humidity 20%~90%
6. Storage environment: -30℃~+80℃, humidity 20%~90%
7. No dimensional tolerance should be ±0.2mm

Notes:

1. Display : 10.1″, TFT
2. Resolution: 1920xRGBx1200
3. LCD Viewing Direction: ALL,
4. Display Mode: Normally Black
5. LCM+CTP Bringhtness: 800cd/㎡(TYP)
6. unmark Tolerance:±0.2
7. OPERATING TEMP: -20° C~ +70° C
8. STORAGE TEMP: -30° C~ +80° C
9. Requirements on Environmental Protection: ROHS



USB interface	
PIN	definition
1	+5V
2	D-
3	D+
4	GND

REV	DESCRIPTION	DATE	NAME
3			
2			
1			
0	NEW	2023.12.13	Kevin

LEADTEK DISPLAY

LEADTEK COMPANY LIMITED

SCALE:1/1	UNIT:mm	PAGE:1/1		Approve	Check	Drawn
Part No:	LTK101WUBCT42		VER:V0		JONA	Kevin
Customer No:						

4.0 INPUT TERMINAL PIN ASSIGNMENT

This LCD employs one interface connections, a 45 pin connector is used for the LCD module electronics interface.

4.1 Pin assignment for LCD module

Connector : FH34SRJ-45S-0.5SH(50) (HRS) or equivalent

< Table4. Pin Assignment for LCD Module Connector >

Pin No.	Symbol	Description	I/O
1	K-	Backlit cathode	-
2	K-	Backlit cathode	-
3	A+	Backlit anode	-
4	A+	Backlit anode	-
5	NC	NC	-
6	GND	GROUND	P
7	ELV3P	EVEN LVDS Positive data signal (+)	I
8	ELV3N	EVEN LVDS Negative data signal (-)	I
9	GND	GROUND	P
10	ELV2P	EVEN LVDS Positive data signal (+)	I
11	ELV2N	EVEN LVDS Negative data signal (-)	I
12	GND	GROUND	P
13	ELVCLKP	EVEN LVDS Positive CLK signal (+)	I
14	ELVCLKN	EVEN LVDS Negative CLK signal (-)	I
15	GND	GROUND	P
16	ELV1P	EVEN LVDS Positive data signal (+)	I
17	ELV1N	EVEN LVDS Negative data signal (-)	I
18	GND	GROUND	P
19	ELV0P	EVEN LVDS Positive data signal (+)	I
20	ELV0N	EVEN LVDS Negative data signal (-)	I

Pin No.	Symbol	Description	I/O
21	GND	GROUND	P
22	OLV3P	Odd LVDS Positive data signal (+)	I
23	OLV3N	Odd LVDS Negative data signal (-)	I
24	GND	GROUND	P
25	OLV2P	Odd LVDS Positive data signal (+)	I
26	OLV2N	Odd LVDS Negative data signal (-)	I
27	GND	GROUND	P
28	OLVCLKP	Odd LVDS Positive CLK signal (+)	I
29	OLVCLKN	Odd LVDS Negative CLK signal (-)	I
30	GND	GROUND	P
31	OLV1P	Odd LVDS Positive data signal (+)	I
32	OLV1N	Odd LVDS Negative data signal (-)	I
33	GND	GROUND	P
34	OLV0P	Odd LVDS Positive data signal (+)	I
35	OLV0N	Odd LVDS Negative data signal (-)	I
36	GND	GROUND	P
37	I2C _SDA	Reserved for LCD manufacturer’ s use , not connection	I
38	I2C _SCL		I
39	VDD_OTP		P
40	EEPEN	Not Connection	I
41	VDDIN	Power supply VDDIN=3.3V (Typ.)	P
42	VDDIN		P
43	VDDIN		P
44	VDDIN		P
45	VDDIN		P

5.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit.

Parameter		Symbol	Min.	Max.	Unit	Remarks
Power Supply	LCD Module	VDD	VSS-0.3	3.6	V	Ta = 25 ℃
Operating Temperature		T_{OP}	-20	+70	℃	
Storage Temperature		T_{ST}	-30	+80	℃	
Operating Ambient Humidity		Hop	20	90	%RH	
Storage Humidity		Hst	10	90	%RH	

5.1 ELECTRICAL SPECIFICATIONS

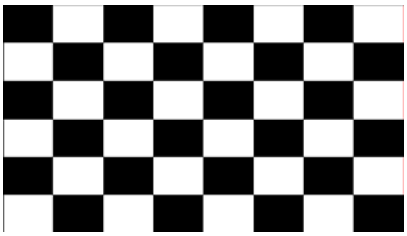
5.1.1 TFT LCD Module

< Table 3. LCD Module Electrical specifications > [Ta =25±2 ℃]

Parameter		Symbol	Values			Unit	Notes
			Min.	Typ.	Max.		
Power Supply Voltage		VDD	3.0	3.3	3.6	V	
		VRP			300	mV	Ripple
Power Supply Current		IDD	-	300	360	mA	Note 1
Power Consumption		PLCD	-	1	1.2	W	
Rush current		IRUSH	-	-	3.0	A	Note 2
CMOS Interface	Input Voltage	VIH	2.7		3.3	V	
		VIL	0		0.5	V	
	Output Voltage	VOH	2.7		3.3	V	
		VOL	0		0.5	V	

Notes : 1. The supply voltage is measured and specified at the interface connector of LCM.
The current draw and power consumption specified is for VDD=3.3V, Frame rate f_V=60Hz and Clock frequency = 80MHz. Test Pattern of power supply current

a) Typ : Mosaic 8 x 6 Pattern(L0/L255)



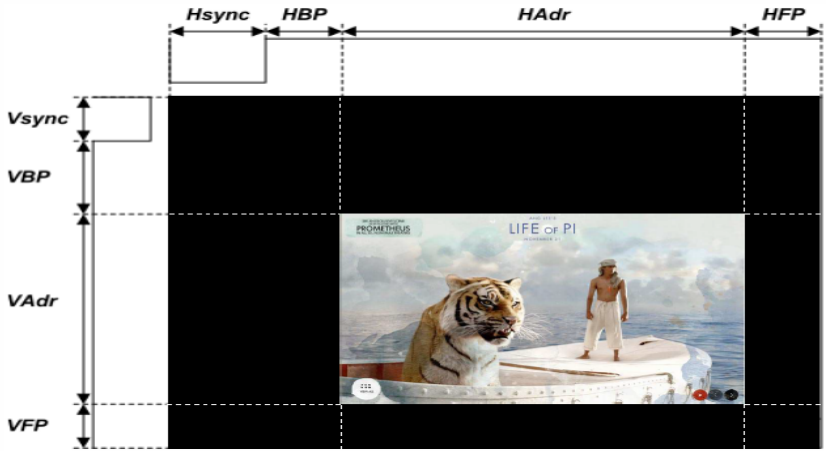
b) Max : skip subPixel(L255)

2. The duration of rush current is about 2ms and rising time of Power Input is 1ms(min)

5.2 Interface timing Parameter and AC/DC Parameter

< Table5. LVDS Timing Parameter >

Parameter	Symbol	Value			Unit
		Min.	Typ.	Max.	
DCLK Frequency	Fdclk	74.5	77.56	85	MHz
Horizontal display area	Thd		1920		DCLK
HSYNC period time	Th	1910	1920	1960	DCLK
Horizontal Blank	THB	29	80	288	DCLK
HSYNC pulse width	Thp	2	10	255	DCLK
HSYNC back porch	thbp	3	6	255	DCLK
HSYNC Front porch	thfp	24	64	260	DCLK
Vertical display area	Tvd		1200		H
VSYNC period time	Tv	1243	1243	1560	H
Vertical Blank	TVB	43	43	360	H
VSYNC Pluse width	Tvp	4	4	20	H
VSYNC back porch	Tvbp	20	20	255	H
VSYNC front porch	Tvfp	19	19	260	H
Frequency	fV	-	60	-	Hz



5.3 LVDS mode AC electrical characteristics

Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
Clock frequency	F_{LVCYC}	20		85	MHz
Clock period	T_{LVCYC}	11.76			nsec
1 data bit time	UI		1/7		T_{LVCYC}
Clock high time	T_{LVCH}		4		UI
Clock low time	T_{LVCL}		3		UI
Position 1	T_{POS1}	-0.2	0	0.2	UI
Position 0	T_{POS0}	0.8	1	1.2	UI
Position 6	T_{POS6}	1.8	2	2.2	UI
Position 5	T_{POS5}	2.8	3	3.2	UI
Position 4	T_{POS4}	3.8	4	4.2	UI
Position 3	T_{POS3}	4.8	5	5.2	UI
Position 2	T_{POS2}	5.8	6	6.2	UI
Input eye width	T_{EYEW}	0.6	-	-	UI
Input eye border	T_{EX}	-	-	0.2	UI
LVDS wake up time	T_{ENLVDS}	-	-	150	μs

5.4 LVDS mode AC electrical characteristics

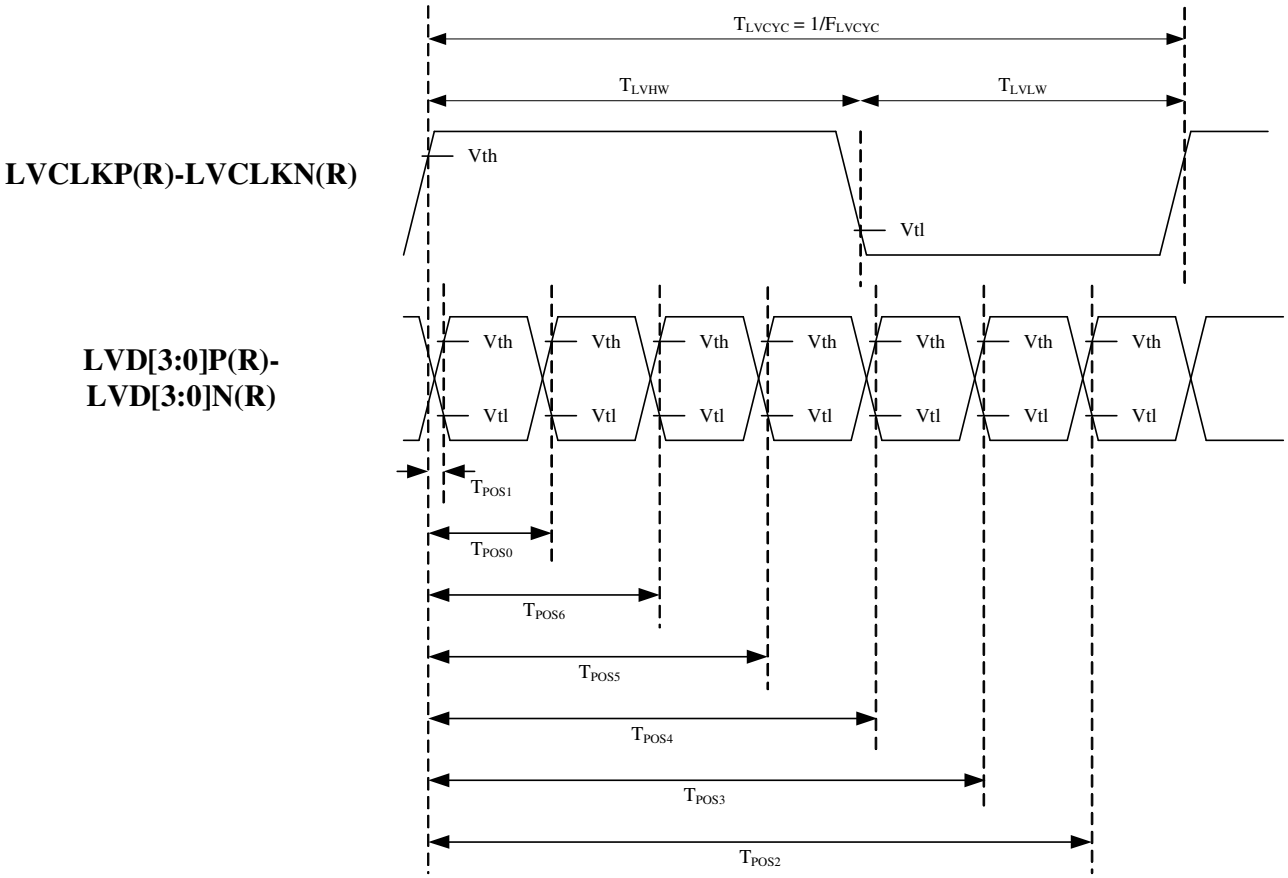
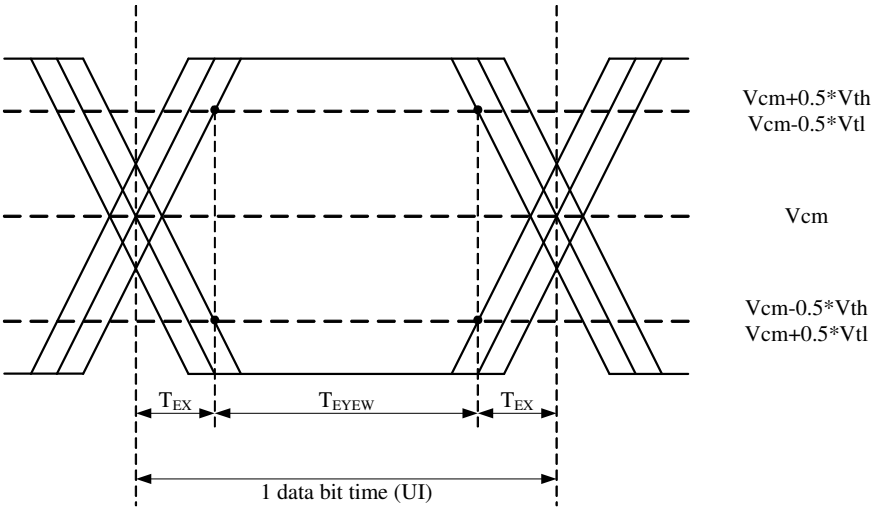


Figure 1.2: LVDS input timing

Single-ended:
LVD[3:0]P,
LVD[3:0]N



Differential:
LVD[3:0]P-LVD[3:0]N

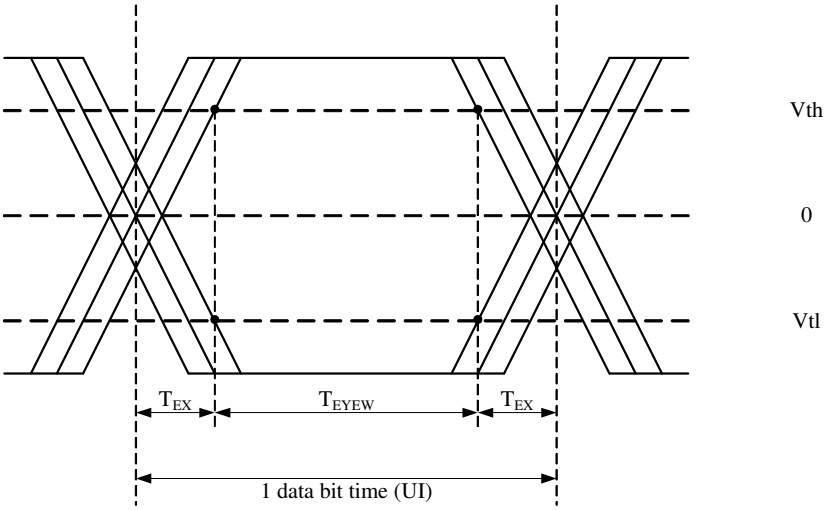


Figure 1.3: LVDS input eye diagram

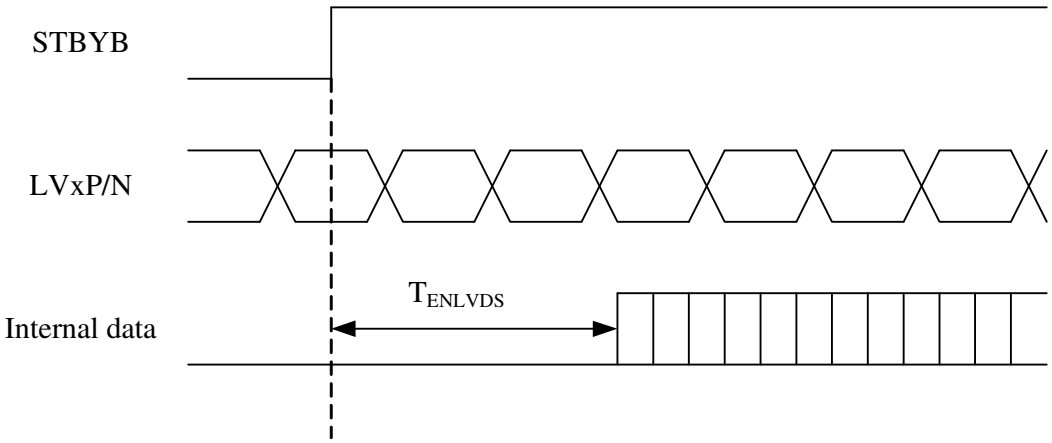


Figure 1.4: LVDS wake up time

5.5 Reset timing

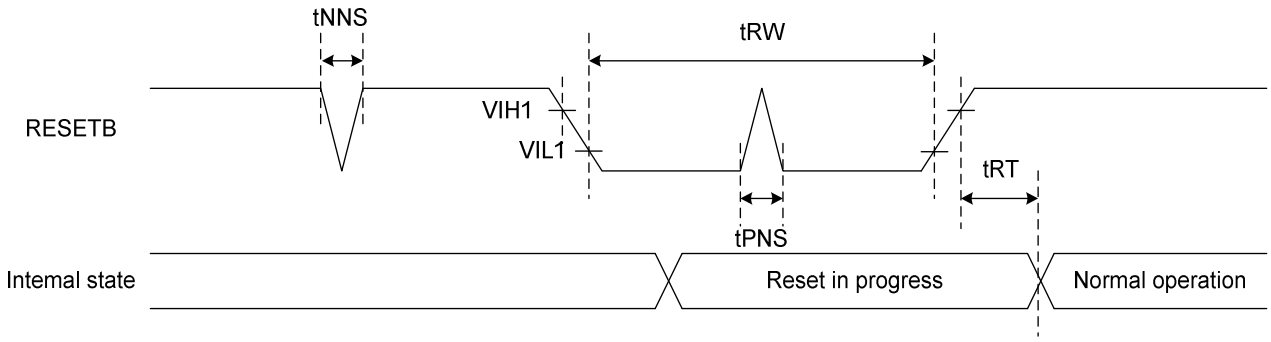


Figure 11.6: Reset timing

(VCC1=VCC2=2.7 to 3.6V, GND=0V, T_A=-40 to +95 ℃)

Signal	Paramete	Symbol	Spec.			Unit	Remarks
			Min.	Typ.	Max.		
RESETB	Reset pulse width	tRW	10	-	-	us	-
	Reset complete time	tRT	-	-	5	us	-
	Positive spike noise width	tPNS	-	-	100	ns	-
	Negative spike noise width	tNNS	-	-	100	ns	-

Table 11.4: Reset timing parameter

6.0 OPTICAL SPECIFICATIONS

6.1 Overview

The test of optical specifications shall be measured in a dark room (ambient luminance ≤1lux and temperature = 25±2℃) with the equipment of Luminance meter system (Goniometer system and TOPCON BM-5) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0°. We refer to θØ=0 (=θ3) as the 3 o'clock direction (the "right"), θØ=90 (= θ12) as the 12 O'clock direction ("upward"), θØ=180 (= θ9) as the 9 O'clock direction ("left") and θØ=270(= θ6) as the 6 O'clock direction ("bottom"). While scanning θ and/or Ø, the center of the measuring spot on the Display surface shall stay fixed.

6.2 Optical Specifications

< Table9. Optical Table >

Item	Symbol	Condition	Min	Typ.	Max	Unit	Note
Viewing Angle	**θL**	**Cr≥10**	**70**	**80**	**--**	**deg**	**Note 1**
	θ_R		**70**	**80**	**--**		
	ψ_T		**70**	**80**	**--**		
	ψ_B		**70**	**80**	**--**		
Luminance	**Lv**	**FF=0°**	**--**	**800**	**--**	**-**	
Response Time	**Tr+Tf**		**--**	**30**	**35**	**ms**	**Note 3**
Color Coordinate of CIE1931	**Rx**	**θ=0°**	**-0.03**	**0.644**	**+0.03**	**-**	**Note 4**
	Ry			**0.344**			
	Gx			**0.315**			
	Gy			**0.632**			
	Bx			**0.157**			
	By			**0.054**			
	Wx			**0.285**			
	Wy			**0.327**			
NTSC Ratio	**NTSC**	**CIE1931**	**--**	**72**	**--**	**%**	**Note 5**
Polarization Direction of Front Polarizer	**PdF**	**-**		**0**		**deg**	**Absorption axis**
Polarization Direction of Rear Polarizer	**PdR**			**90**		**deg**	**Note 6**

7.0 RELIABLITY TEST

The Reliability test items and its conditions are shown in below.

<Table 10. Reliability Test Parameters >

No	Test Items	Conditions
1	High temperature storage test	80℃ 48hr
2	Low temperature storage test	-30℃ 48hr
3	Low temperature operation test	-20℃ 48hr
4	High temperature operation test	70℃ 48hr
5	High temperature & high humidity (operation test)	50℃ 90%RH 48hr
6	Thermal Shock Test	-10℃~60℃ 0.5hr/cycle 50cycle
7		

8.0 PACKING INFORMATIO

TBD

9.0 Handling & Cautions

9.1 Mounting Method

- The panel of the LCD consists of two thin glasses with polarizers which easily get damaged. So extreme care should be taken when handling the LCD.
- Excessive stress or pressure on the glass of the LCD should be avoided. Care must be taken to insure that no torsional or compressive forces are applied to the LCD unit when it is mounted.
- If the customer's set presses the main parts of the LCD, the LCD may show the abnormal display. But this phenomenon does not mean the malfunction of the LCD and should be pressed by the way of mutual agreement.
- To determine the optimum mounting angle, refer to the viewing angle range in the specification for each model.
- Mount a LCD module with the specified mounting parts.

9.2 Caution of LCD Handling and Cleaning

- Since the LCD is made of glass, do not apply strong mechanical impact or static load onto it. Handling with care since shock, vibration,and careless handling may seriously affect the product. If it falls from a high place or receives a strong shock, the glass may be broken.
- The polarizers on the surface of panel are made from organic substances. Be very careful for chemicals not to touch the polarizers or it leads the polarizers to be deteriorated.
- If the use of a chemical is unavoidable, use soft cloth with solvent（recommended below）to clean the LCD‘s surface with wipe lightly.
  -IPA(Isopropyl Alcohol), Ethyl Alcohol, Trichlorotriflorothane
- Do not wipe the LCD's surface with dry or hard materials that will damage the polarizers and others. Do not use the following solvent.
  -Water, Ketone, Aromatics
- It is recommended that the LCD be handled with soft gloves during assembly, etc. The polarizers on the LCD's surface are vulnerable to scratch and thus to be damaged by sharp particles.
- Do not drop water or any chemicals onto the LCD's surface.
- A protective film is supplied on the LCD and should be left in place until the LCD is required for operation.
- The ITO pad area needs special careful caution because it could be easily corroded. Do not contact the ITO pad area with HCFC,Soldering flux,Chlorine,Sulfur,saliva or fingerprint. To prevent the ITO corrosion, customers are recommended that the ITO area would be covered by UV or silicon.

9.3 Caution Against Static Charge

- The LCD modules use C-MOS LSI drivers, so customers are recommended that any unused input terminal would be connected to Vdd or Vss, do not input any signals before power is turn on, and ground you body, work/assembly area, assembly equipments to protect against static electricity.
- Remove the protective film slowly, keeping the removing direction approximate 30-degree not vertical from panel surface, If possible, under ESD control device like ion blower, and the humidity of working room should be kept over 50%RH to reduce the risk of static charge.
- Avoid the use work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
- In handling the LCD, wear non-charged material gloves. And the conducting wrist to the earth and the conducting shoes to the earth are necessary.

9.4 Caution For operation

- It is indispensable to drive the LCD within the specified voltage limit since the higher Voltage than the limit causes the shorter LCD's life. An electro-chemical reaction due to DC causes undesirable deterioration of the LCD so that the use of DC drive should avoid.
- Do not connect or disconnect the LCD to or from the system when power is on.
- Never use the LCD under abnormal conditions of high temperature and high humidity.
- When expose to drastic fluctuation of temperature (hot to cold or cold to hot） ,the LCD may be affected; Specifically, drastic temperature fluctuation from cold to hot ,produces dew on the LCD's surface which may affect the operation of the polarizer and the LCD.
- Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD may turn black at temperature above its operational range. However those phenomena do not mean malfunction or out of order with the LCD. The LCD will revert to normal operation once the temperature returns to the recommended temperature range for normal operation.
- Do not display the fixed pattern for a long time because it may develop image sticking due to the LCD structure. If the screen is displayed with fixed pattern, use a screen saver.

9.5 Packaging

- Modules use LCD element, and must be treated as such.
  -Avoid intense shock and falls from a height.
  -To prevent modules from degradation, do not operate or store them exposed directly to sunshine or high temperature/humidity for long periods.

9.6 Storage

- A slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit. Relative humidity of the environment should therefore be kept below 60%RH.
- Original protective film should be used on LCD's surface (polarizer). Adhesive type protective film should be avoided, because it may change color and/or properties of the polarizers.
- Do not store the LCD near organic solvents or corrosive gasses.
- Keep the LCD safe from vibration, shock and pressure.
- Black or white air-bubbles may be produced if the LCD is stored for long time in the lower temperature or mechanical shocks are applied onto the LCD.
- In the case of storing for a long period of time for the purpose or replacement use, the following ways are recommended.
  -Store in a polyethylene bag with sealed so as not to enter fresh air outside in it.
  -Store in a dark place where neither exposure to direct sunlight nor light is.
  -Keep temperature in the specified storage temperature range.
  -Store with no touch on polarizer surface by the anything else. If possible, store the LCD in the packaging situation LCD when it was delivered.

9.7 Safety

- For the crash damaged or unnecessary LCD, it is recommended to wash off liquid crystal by either of solvents such as acetone and ethanol an should be burned up later.
- In the case the LCD is broken, watch out whether liquid crystal leaks out or not. If your hands touch the liquid crystal, wash your hands cleanly with water an soap as soon as possible.
- If you should swallow the liquid crystal, first, wash your mouth thoroughly with water, then drink a lot of water and induce vomiting, and then, consult a physician.
- If the liquid crystal should get in your eyes, flush your eyes with running water for at least fifteen minutes.
- If the liquid crystal touches your skin or clothes, remove it and wash the affected part of your skin or clothes with soap and running water.

LEADTEK DISPLAY

深圳市丽台电子有限公司

Shenzhen Leadtek Electronics Co.,Ltd

Quality Inspection Standards

品质允收标准

Model No. / 产品型号: **Applies More than 10.0 Inches Touch Display Screen**
Updated Date /生效日期: **2022-05-20**
Version / 版 本: **A0**
Customer confirmation : _____

Record of Revision /修订履历

Version /版本	Revision Record /修订内容	Reviser /修订人	Revision Date /修订日期
V0	首发 / Starting	Green	2022.05.20

1.Scope of application /适用范围.

This document shall be applied to more than 10.0 inches touch display screen.

本文件适用于5.5~10.0 寸触摸显示屏.

2.Inspection conditions and environment /检验条件与环境.

2. 1 Inspection Conditions /检验条件:

(1) Inspection Distance /检测距离: 35cm ±5cm.

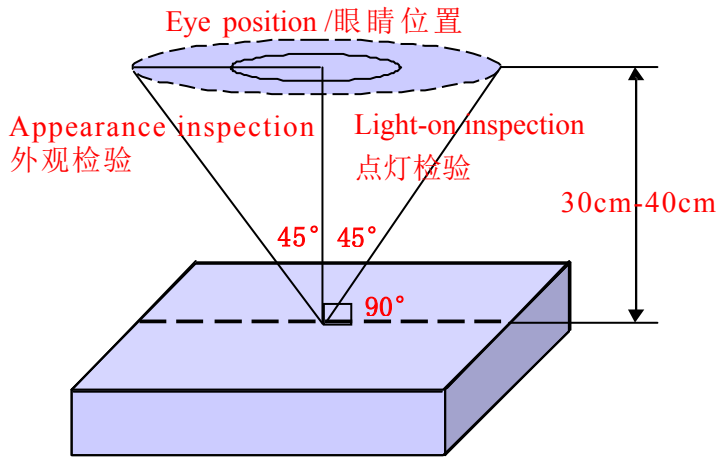
(2) Check time /检验时间：

Displays performance test /功能测试：3~5S /Image，Cosmetic Inspection /外观检验:12~15S.

(3) Check the viewing angle /检验视角:

Light-on Inspection Angle /点灯检验角度： ±45°.

Cosmetic Inspection Angle /外观检验角度：±45°.



(Perpendicular to LCD panel surface /垂直于LCD表面)

2.2 Inspection environment /检验环境:

Ambient Temperature 温度		25℃±5℃
Ambient Humidity 湿度		55±5%RH
Ambient Illumination 亮度	Cosmetic Inspection 外观检验	800-1000 Lux
	Functional Inspection 点灯检验	200~300Lux

2.3 Sampling Conditions /抽样条件:

（1）Quantity to be inspected /批量：Quantity of shipment lot per model /单次运送单一型号数量.

（2）Sampling method /抽样方法：

Sampling Plan /抽样计划		GB/T 2828.1- 2003
		Normal Inspection ， Single Sampling 正常检验、单次抽样
		General inspection level： Ⅱ 一般检验水平：二级
AQL	Major Defect /主要缺陷	0.65
	Minor Defect /次要缺陷	1.0

（3）The classification of Major(MA) and Minor(MI) defects is shown as “3.1 Classification of defects”.

主缺(MA)及次缺(MI)定义于”3.1缺陷分类”.

3.Terms And Definitions /术语和定义

3.1 Classification of defects / 缺陷分类 :

（1）Major defects /主要缺陷:

A major defect is a defect that is likely to result in failure, or to reduce materially the usability of the product for its intended purpose .

可导致产品功能失效或减少产品可用性的缺陷.

（2）Minor defects /次要缺陷:

It will not cause the product to fail and reduce the defects in the effective use and operation of the product.

不会导致产品功能失效和减少产品的有效使用与操作的缺陷.

3.2 Point defects /点状缺陷：

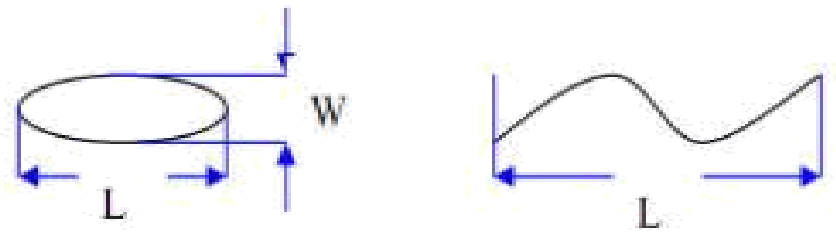
The size of the point defect is defined by the diameter D, and the average diameter of the defect is D=1/2（W+L）.

点状缺陷的大小是由直径 D 定义的，缺陷的平均直径 D=1/2(W+L).

3.3 Linear defects /线状缺陷：

When defect size L≥2W,the defect count as liner type defect.Size of linear defect is defined by length (L) and the maximum width (W).

当缺陷尺寸 L≥2W 时，被视为线状缺陷，线状缺陷是由长度 (L) 和最大宽度 (W) 定义的.



3.4 LCD sub-pixel dot /LCD子像素点

（1）Definition /定义： The point defect area is greater than 50% of the LCD sub-pixel area, and is visible through ND5% filter masking .

子像素点缺陷面积大于 50% LCD子像素面积, 且透过 ND5%遮盖是可见的.

（2）The drawing of 1/2 area sub-pixel definition / 1/2 面积的子像素定义绘图:

The 1/2 area sub-pixel can be defined as below one or more of specific shapes

1/2 面积的子像素可以定义为如下一个或多个特定形状图：

3.5 Small bright dot /细碎亮点：

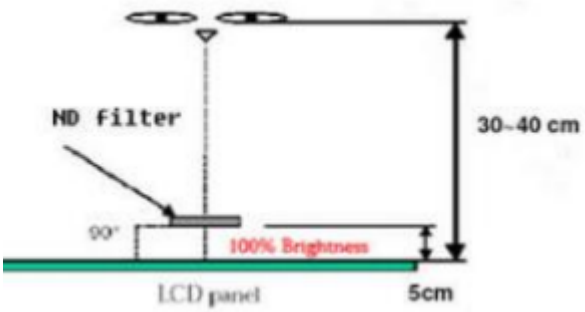
Point defects smaller than "LCD sub-pixels" /小于“LCD子像素点”的点缺陷.

（Ratio of Zone I to Zone O /I 区与 O 区比例：1：2：1）

3.6 ND filter inspection method /ND卡的检验方法：

Hold the ND filter about 5cm above the display area, with your eyes 30-40cm away from the panel, and observe for 2~3 seconds.

在显示区域上方大约 5cm 处握住 ND 卡，眼睛距离面板 30-40cm，观察2~3 秒.



3.7 Any FPC surface problems that do not leak copper on the surface and do not cause functional failure are acceptable.
任何 FPC 表面问题，表面未露铜和不造成功能失效是可以接受.

3.8 Extraneous substances that can be wiped out， like Finger point,Particles are not considered as a defect .
可以被擦拭干净的表面物质不视为缺陷 (如手指印，尘粒) .

3.9 Defects that can be covered by the material and are not visible in appearance are not considered defects.

能被物料覆盖，外观不可见的缺陷不视为缺陷.

3.10 Panel damage /面板损伤：

Glass damage outside the AA display area that does not affect the effective wiring is acceptable.

AA 显示区域以外的玻璃损伤，不影响有效线路是可以接受的.

3.11 Issues not specified or defined in this acceptance standard shall be handled through friendly negotiation between the two parties.

本允收标准中未规定或定义的问题，双方友好协商处理.

4. Inspection standards /检验标准

4.1 Structural Dimensions /结构尺寸规格

Serial Number 序号	Measurement items /测量项目		Specification /规格	Remark /备注
	名称 /Name	Unit /单位	Tolerance /公差	
1	Outside dimension：Length 尺寸：长	mm /毫米	0.15mm~0.30mm	Please refer to the product specification for detailed dimensions and tolerances 详细的尺寸规格和公差请参考产品规格书
2	Outside dimension：Width 尺寸：宽	mm /毫米	0.15mm~0.30mm	
3	Outside dimension：Thickness 尺寸：高	mm /毫米	0.30mm~0.50mm	

4.2 Appearance Inspection Specification /外观检验规格

(D： diameter, W： width, L： length, N： quantity, DS： spacing)

Inspection area 检验区域	Inspection items 检验项目	Inspection specifications 检验规格	Defect category 缺陷类别	
Glass 玻璃	Wire(on Array) 线路	Can't be damaged 不能损伤	MA	
	Chipping/corner breaking 崩边/破角	Can't affect the effective lines and functions 不能影响有效线路和功能	MA	
	Edge 边缘	There must be no extensional cracks 不可有延伸性裂纹	MA	
Silicone 硅胶	Silicone coating 硅胶涂布	The height must not exceed the LCD CF surface 高度不能超过LCD CF面		MI
	Glue overflow 溢胶	Can't cover FPC, POL, etc 不能覆盖到FPC、POL等		MI

Inspection area 检验区域	Inspection items 检验项目	Inspection specifications 检验规格	Defect category 缺陷类别	
PCBA FPC Connector 连接器	Appearance 外观	Scratches or injuries are not allowed to cause copper exposure 划伤或损伤不允许表面出现露铜		MI
	Component 元器件	Can't be damaged and lack 不能损伤和缺少	MA	
	Goldfinger oxidation 金手指氧化	Not allowed 不允许		MI
	Connection status 连接状况	The connection must be accurate and stable 必须准确稳定连接	MA	
	Break 破裂	Not allowed 不允许	MA	
	Soldering,: false soldering/tinning/tin beads 假焊/连锡/锡珠	Not allowed 不允许	MA	
POL 偏光片	Scratches 划伤	1. W≤0.10mm；L≤5mm，Ignore（忽略） 2. 0.10mm<W≤0.15mm ; L≤5mm ; N≤5 ; DS≥10mm 3. 0.15mm＜W；5mm＜ L， Not allowable（不允许）		MI
	Dent 凹凸印	1. D≤0.25mm，Ignore（忽略） 2. 0.25mm＜D≤0.50mm；N≤5；DS≥10mm 3. 0.50mm＜D，Not allowable（不允许）		MI
	Bubbles 气泡	1. D≤0.25mm，Ignore（忽略） 2. 0.25mm＜D≤0.50mm；N≤5；DS≥10mm 3. 0.50mm＜D，Not allowable（不允许）		MI
	Point defects 点状不良	1. D≤0.25mm，Ignore（忽略） 2. 0.25mm＜D≤0.50mm；N≤5；DS≥10mm 3. 0.50mm＜D，Not allowable（不允许）		MI
	Edge bubbles 边缘气泡	1. Within 1/2BM of the display area, it is not allowed 显示区往外 1/2BM 区域内，不允许 2. The display area is 1/2 outside the BM area, and it is not controlled 显示区往外1/2BM区域以外，不管控		MI
	Dirty/watermarked 脏污/水印	No dirt/water lines/finger marks are allowed, and must be wiped clean 不允许有脏污/水印/手指印，须擦拭干净方可		MI
	Warping 起翘	Not allowed 不允许		MI
	Attaching offset 贴偏	It is necessary to completely cover the display area outward, within the 1/2BM area, or without leaking POL edges after TP is attached 需完整覆盖显示区往外、1/2BM区以内或贴合TP后不会出现漏偏光片边缘		MI
	Mixture 混料	Mixing different types of POL or not using POL as required by the BOM，not allowed 不允许混贴不同型号的POL或未按BOM要求使用POL	MA	

Inspection area 检验区域	Inspection items 检验项目	Inspection specifications 检验规格	Defect category 缺陷类别	
TP&CG	Point defects 点状不良	1. D≤0.25mm，Ignore（忽略） 2. 0.25mm＜D≤0.50mm；N≤5；DS≥10mm 3. 0.50mm＜D，Not allowable（不允许）		MI
	Scratches 划伤	1. W≤0.10mm；L≤5mm，Ignore（忽略） 2. 0.10mm<W≤0.15mm ; L≤5mm ; N≤5 ; DS≥10mm 3. 0.15mm＜W；5mm＜ L， Not allowable（不允许） 4. There is a feeling scratch，Not allowable 有感划伤，不允许		MI
	Edges and corners cracked 崩角/崩边	1. Product front /产品正面： Edge and corner chipping is not allowed 崩角、崩边不允许 2. Product back /产品背面: X≤ 0.5 , Y≤0.5，Z≤1/2T；N≤5；DS≥10mm		MI
	Silk screen 丝印	The silk screen is clear, complete and correct 丝印清晰、完整、内容正确		MI
	Dirty 脏污	Non-wipeable dirt, not allowed 不可擦拭的脏污，不允许		MI
	Broken 破损	Not allowable 不允许	MA	
	Ink color aberration 油墨色差	ΔE>1，Not allowable（不允许）		MI
	Cover pinholes 针孔	1. D≤0.20mm , N≤5 , DS≥10mm，allowable 2. D＞0.20mm，intensive pinholes（密集型针孔），Not allowable（不允许）		MI
	IR holes IR孔	Dirt, deviation, color difference, etc. are not allowed 不允许脏污、偏位、色差等		MI
BL 背光	Backlight separation 背光分离	Not allowable 不允许		MI
	Deformation of rubber iron and rubber frame 胶铁、胶框变形	Use the plug gauge 0.3mm on the flat surface and can snap in and judge NG 在平面上使用塞规0.3mm卡翘曲位置，能卡进判定NG		MI
	The iron frame is oxidized and not tightened 铁框氧化、卡不紧	Not allowable 不允许		MI
	Backlight sticky solder beads, glue, etc 背面粘锡珠、残胶等	Not allowable 不允许		MI
	Lnkjet coding，Barcode， QR code 喷码/条码/二维码	The lnkjet coding is clear and complete, the barcode and QR code can be scanned normally, and the content and format match 喷码清晰完整、条码和二维码可正常扫描，内容和格式相符		MI
	Accessories (protective film, double-sided tape, insulating adhesive, etc.) 辅料（保护膜、双面胶、绝缘胶等）	Defects such as missing pastes, sticking deviations, defects, and fractures are not allowed 不允许有漏贴、贴偏、残缺、断裂等缺陷		MI

4.3 Electrical test specifications /电性检查规格

(D： diameter, W： width, L： length, N： quantity, DS： spacing)

Inspection items 检验项目	Inspection specifications 检验规格	Defect category 缺陷类别	
Glass bright spots/dark spots 玻璃亮点/暗点	1. D≤0.25mm，Ignore（忽略） 2. 0.25mm＜D≤0.50mm；N≤5；DS≥10mm 3. 0.50mm＜D，Not allowable（不允许）		MI
Mura	Use ND5% filter masking, visual invisibility is OK, 200~300Lux 使用ND5%遮盖，目视不可见即为OK，200~300Lux		MI
Small bright dot 细碎亮点	Use ND5% filter masking, visual invisibility is OK 使用ND5%遮盖，目视不可见即为OK		MI
Light leakage 漏光	1. Use ND5% filter masking, visual invisibility is OK 使用ND5%遮盖，目视不可见即为OK 2. If necessary, sign off on the sample 必要时，签限定样		MI
Backlight black/white dots 背光黑点/白点	1. D≤0.25mm，Ignore（忽略） 2. 0.25mm＜D≤0.50mm；N≤5；DS≥10mm 3. 0.50mm＜D，Not allowable（不允许）		MI
Linear foreign bodies 线状异物（异物毛丝等）	1. W≤0.10mm；L≤5mm，Ignore（忽略） 2. 0.10mm<W≤0.15mm ; L≤5mm ; N≤5 ; DS≥10mm 3. 0.15mm＜W；5mm＜ L，Not allowable（不允许）		MI
Black/White Print 黑印/白印	Use ND5% filter masking, visual invisibility is OK 使用ND5%遮盖，目视不可见即为OK		MI
The display is uneven 显示不均匀	Use ND5% filter masking, visual invisibility is OK 使用ND5%遮盖，目视不可见即为OK		MI
The brightness is uneven 亮度不均匀	Brightness uniformity＜85.0%，Not allowable 亮度均匀性＜85.0%，不允许		MI
Displacement of the membrane 膜材移位	Not allowable 不允许		MI
Interference pattern/Newtonian pattern 干涉纹/牛顿纹	Not allowable 不允许		MI
Display abnormal 显示异常	Not allowable 不允许	MA	
No display 无显示	Not allowable 不允许	MA	
Line/Missing Drawing 线条/缺画	Not allowable 不允许	MA	
Splash screen 闪屏	Not allowable 不允许	MA	
LCD grid LCD网格	Not allowable 不允许	MA	
Afterimage 残影	Not allowable 不允许	MA	
Wrong viewing angle 视角错误	Not allowable 不允许	MA	
No touch 无触摸	Not allowable 不允许	MA	
Touch the jump point 触摸跳点	Not allowable 不允许	MA	
Not sensitive 触摸不灵敏	Not allowable 不允许	MA	